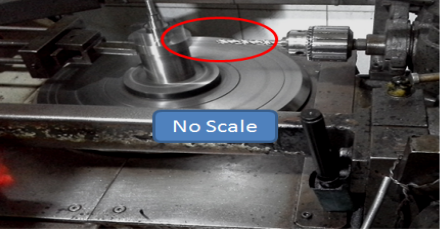


	Equipment :	BALANCING MACHINE	Loss Type :	Yield Loss							KAIZEN IDEA SHEET Kaizen ID : 2702		
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M			
	Cell :	BALANCING	Type :										
Unit Name : KAP ENGINEERING, Pune			Operation : Balancing										
Kaizen Theme: To Eliminate the Operator Fatigue by inadequate drilling for maintaining the balancing weight			Idea : One Steel Scale Introduced for Proper Material removal by drill in depth										
Problem / Present Status		Counter Measure			Benchmark :								
Direct Drilling Variation in Material removal Uneven Balancing Operator Fatigue 					Target :								
					Start :		20/03/2015		Finished :		08/09/2015		
					Note :								
					Team Members :								
					1. Mr. Mohnish Suri		2. Mr. George						
3. Mr. Gopal		4.											
5.		6.											
Benefits													
P		Productivity increased by 5 Nos./Hr Rs 0.00											
Why Why Analysis :		Result :			Kaizen Sustenance :								
W1 : Operator Fatigue A1 : Inadequate Drilling for Material removal W2 : Why Inadequate Drilling for Material removal ? A2 : No Proper method to remove the material W3 : Why No Proper method to remove the material ? A3 : W4 : A4 :					What To Do : Daily Review								
					How To Do : Inprocess Inspection								
					Frequency : Hourly								
					Cost Incurred For Making Kaizen :								
					Material Cost		Labour Cost		Total				
0.00		0.00		0.00									
Scope & Plan For Horizontal Deployment :													
Equipmnet		Target			Status								
Root Cause No Proper method to remove the material													
Date : 08/09/2015													
Registered By : Mr. Mohit Suri													
Manager's Sign : Mr. Mohit Suri													
----- Bajaj Auto Ltd. (Forging and Machining) -----													