

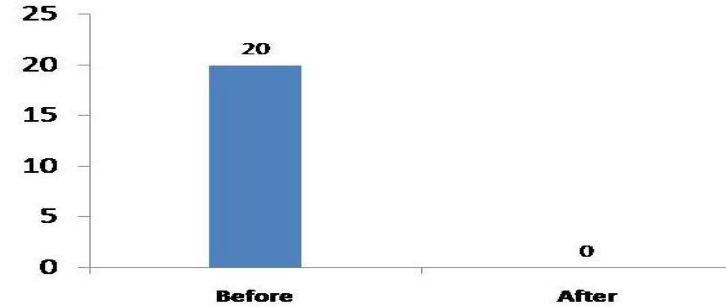
	Equipment :	MATERIAL HANDLING TROLLEY	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2705
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M	
	Cell :	-	Type :								
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : TRANSPORTATION								
Kaizen Theme: TO ELIMINATE DENT, DAMAGE & SCRACHES ON SILENCER ASSLY DURING TRANSPORTATION.			Idea : TO PROVIDD NYLON SHEET ON TROLLEY STAND AT CONTACT AREA OF SILENCER.								
Problem / Present Status		Counter Measure		Benchmark :		20					
CUSTOMER COMPLAINT INCRASE DUE TO DENT, DAMAGE & SCRATCHES DURING TRANSPORTATION.		TO PROVIDED NYLON SHEET ON TROLLEY STAND AT CONTACT AREA OF SILENCER.		Target :		0					
				Start :		03/06/2015		Finished :		16/05/2015	
				Note :							
				Team Members :							
				1. MR.B.R.KANGRE		2. Ms. S.J. PANDE					
				3. Mr. S.P. SHINDE		4. MR.V.K. TALEY.					
				5. Mr. V. T. Pande		6.					
				Benefits							
				Q		REDUCED CUSTOMER COMPLAINT. Nos 20.00					
				C		SAVE COST UP TO Rs 17800.00					
				D		100% DELIVERY COMPLIANCE Nos 20.00					
				Kaizen Sustenance :							
Why Why Analysis :		Result :		What To Do : TROLLEY PM CHECK SHEET.							
W1 : Why DENT,DAMAGE & SCRATCHES ON SILENCER ASSLY. ? A1 : METAL TO METAL CONTACT. W2 : Why METAL TO METAL CONTACT. ? A2 : SILENCER ASSLY KEPT ON MATERIAL STAND. W3 : Why SILENCER ASSLY KEPT ON MATERIAL STAND. ? A3 : SILENCER ASSLY TROLLEY IS OFF METALLIC. W4 : Why SILENCER ASSLY TROLLEY IS OFF METALLIC. ? A4 : NO PROVISIN TO AVOID METAL TO METAL CONTACT.		REDUCED CUSTOMER COMPLAINT.		How To Do : WEEKLY PM AUDIT.							
				Frequency : WEEKLY.							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				711.00		150.00		861.00			
Root Cause NO PROVISIN TO AVOID METAL TO METAL CONTACT.				Scope & Plan For Horizontal Deployment :							
Date : 11/09/2015				Equipmnet		Target		Status			
Registered By : Mr. B. R. Kangre											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											