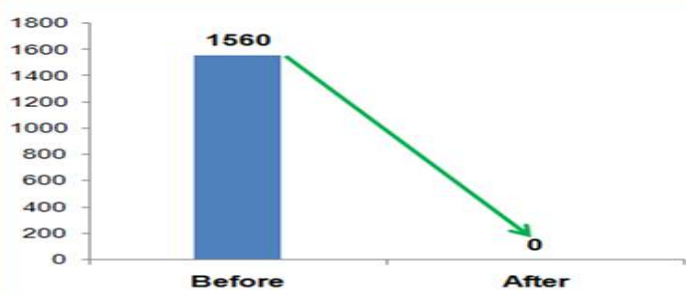


	Equipment :	PLUG WELDING SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2707			
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M				
	Cell :	BODY MUFFLER	Type :											
Unit Name : 100189 - BADVE ENGINEERING LIMITED,			Operation : PLUG WELDING											
Kaizen Theme: TO ELIMINATE THE IHR FOR BODY MUFFLER ASSLY .			Idea : Auto plug welding operation .											
Problem / Present Status			Counter Measure			Benchmark :		1560						
Because of manual pluge welding leakage & pluge mising found at leakage testing stage.			Auto plug welding by providing spm for welding operation.			Target :		0						
						Start :		10/03/2015		Finished : 02/04/2015				
						Note :								
						Team Members :								
			1. Mr. V.K. TALEY			2. Mr.R.A. KALE								
			3. Mr. S.P. SHINDE			4. Mr.P.N.MAHALE								
			5. Mr. V. T. Pande			6.								
			Benefits											
			C			labour cost reduced Rs 80000.00								
			Q			IHR Reduce Nos 0.00								
			P			Productivity improved Nos 0.00								
Why Why Analysis :			Result :			Kaizen Sustenance :								
W1 : Why Plug leakage at leakage testing ?			IHR REDUCED.			What To Do : Machine JH and PM activities started.								
A1 : Incomplete welding.						How To Do : Through Planned PM and daily JH.								
W2 : Why Incomplete welding. ?						Frequency : Daily								
A2 : Welding point shift.						Cost Incurred For Making Kaizen :								
W3 : Why Welding point shift. ?						<table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>400000.00</td> <td>0.00</td> <td>400000.00</td> </tr> </table>			Material Cost	Labour Cost	Total	400000.00	0.00	400000.00
Material Cost	Labour Cost	Total												
400000.00	0.00	400000.00												
A3 : Manual Welding.			Scope & Plan For Horizontal Deployment :											
W4 : Why Manual Welding. ?			<table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>Bkt Weldiing Stage</td> <td>29/09/2015</td> <td>PROCESS</td> </tr> </table>			Equipmnet	Target	Status	Bkt Weldiing Stage	29/09/2015	PROCESS			
Equipmnet	Target	Status												
Bkt Weldiing Stage	29/09/2015	PROCESS												
A4 :														
Root Cause														
Manual Welding.														
Date : 12/09/2015														
Registered By : Mr. B. R. Kangre														
Manager's Sign : Mr. D T RANE														
----- Bajaj Auto Ltd. (Fabrication) -----														