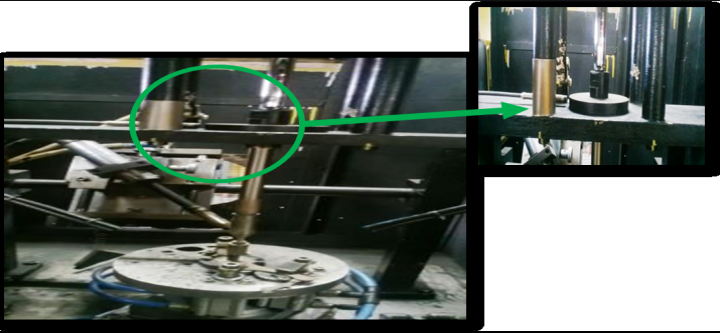
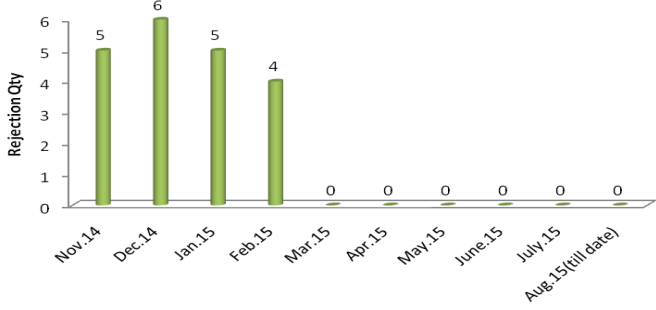


	Equipment :	Welding SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2708
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	LCGS Fabrication	Type :								
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation : Welding								
Kaizen Theme: To prevent of customer complaints LCGS float variation.(Height more)			Idea : Poka-Yoke								
Problem / Present Status		Counter Measure		Benchmark :		6					
LCGS Float Variation (height more) during welding on SPM Machine.		Interlocking with Poke-yoke provided in SPM to prevent Welding without Shaft Clamping		Target :		0					
				Start :		17/02/2015		Finished :		21/02/2015	
				Note :							
				Team Members :							
Why Why Analysis : W1 : Why LCGS Assly Float Variation. ? A1 : LCGS Height Variation (Height More) W2 : Why LCGS Height Variation (Height More) ? A2 : Possibility SPM round welding. Without Shaft clamping in fixture W3 : Why Possibility SPM round welding. Without Shaft clamping in fixture ? A3 : Manual Control W4 : Why Manual Control ? A4 : Poka		Result : LCGS float variation (Height More) eliminated. 		Benefits							
				Kaizen Sustenance :							
				What To Do : Daily Process audit							
				How To Do : Point added in Daily process audit							
				Frequency : Daily							
Cost Incurred For Making Kaizen :		Material Cost		Labour Cost		Total					
		1600.00		0.00		1600.00					
Scope & Plan For Horizontal Deployment :		Equipmnet		Target		Status					
Root Cause Poka											
Date : 15/09/2015											
Registered By : Mr. Rajesh Maind											
Manager's Sign : Mr. R B Bhutada											
----- Bajaj Auto Ltd. (Fabrication) -----											