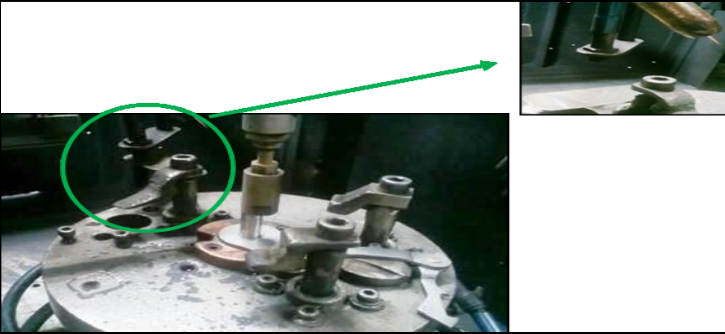


	Equipment :	Welding SPM	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2709			
	Department :	QA	Result :		N	P	Q	C	D	S	M				
	Cell :	LCGS Fabrication	Type :												
Unit Name :			108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation :							Welding		
Kaizen Theme:			To prevent customer complaints LCGS float variation.(Height less)			Idea :							Poka-Yoke		
Problem / Present Status			Counter Measure					Benchmark :		4					
LCGS Float Variation (height less) during welding on SPM Machine.			Interlocking with Poka-yoke provided in SPM to prevent Welding without Lever Clamping.					Target :		0					
								Start :		17/02/2015		Finished :		21/02/2015	
								Note :							
								Team Members :							
								1. Mukesh Singh		2. Gopal Singh					
								3. Pramod Adhikari		4. Pukhraj Singh					
								5.		6.					
								Benefits							
Why Why Analysis :			Result :					Kaizen Sustenance :							
W1 : Why LCGS Assly Float Variation. ?			LCGS Float variation (Height less) eliminated.					What To Do : Daily process audit							
A1 : LCGS Height Variation (Height less)															
W2 : Why LCGS Height Variation (Height less) ?								How To Do : Point added in daily process audit							
A2 : Possibility SPM round welding. Without Lever clamping in fixture															
W3 : Why Possibility SPM round welding. Without Lever clamping in fixture ?								Frequency : Daily							
A3 : Manual Control								Cost Incurred For Making Kaizen :							
W4 : Why Manual Control ?								Material Cost		Labour Cost		Total			
A4 : Poka								1600.00		0.00		1600.00			
								Scope & Plan For Horizontal Deployment :							
Root Cause								Equipmnet		Target		Status			
Poka															
Date :			15/09/2015												
Registered By :			Mr. Rajesh Maind												
Manager's Sign :			Mr. R B Bhutada												
----- Bajaj Auto Ltd. (Fabrication) -----															

