

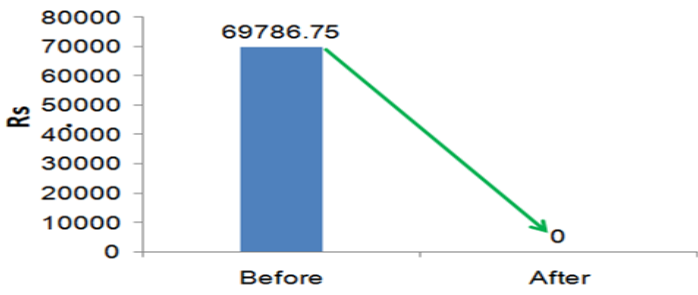
	<b>Equipment :</b>	Pipe Cutting Machine	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2710</b>	
	<b>Department :</b>	Production	<b>Result :</b>	N	P	Q	C	D	S	M		
	<b>Cell :</b>	Pipe Bending Cell	<b>Type :</b>									
<b>Unit Name :</b> 100189 - BADVE ENGINEERING LIMITED,			<b>Operation :</b> Vent Hole missing									
<b>Kaizen Theme:</b> To reduce the cost of poor quality			<b>Idea :</b> Poka yoke									
<b>Problem / Present Status</b>			<b>Counter Measure</b>				<b>Benchmark :</b>		25			
Rejection of Silencer due to Vent hole missing on CT-100 Pipe-A			Provided Inter lock on cutting machine by using Proximity sensor so that cutting operation will not take place till the availability of vent hole.				<b>Target :</b>		0			
							<b>Start :</b>	11/02/2015	<b>Finished :</b>	03/03/2015		
							<b>Note :</b>					
							<b>Team Members :</b>					
			1. Mr. V K Taley				2. Mr. R A Kale					
			3. Mr. V T Pande				4. Ms. S J Pande					
			5. Mr. S. P. Shinde				6.					
			<b>Benefits</b>									
			C		Cost of poor quality reduced Rs 70000.00							
			P		Productivity increased by 0.1 %. Nos 0.00							
			Q		Inhouse rejection reduced by 0.1 % Nos 0.00							
<b>Why Why Analysis :</b>			<b>Result :</b>				<b>Kaizen Sustenance :</b>					
W1 : Why Rejection of Silencer due to Vent hole missing on CT-100 Pipe-A. ? A1 : Drilling operation not done on CT-100 Pipe-A at Bending cell. W2 : Why Drilling operation not done on CT-100 Pipe-A at Bending cell. ? A2 : Chances of Poka W3 : Why Chances of Poka ? A3 : Poka W4 : Why Poka ? A4 :			Cost of poor quality reduced by :- Rs.2791.47 / Day.  				What To Do : Daily audit  How To Do : Daily audit by Production supervisor once in a shift  Frequency : Daily Pokayoke Audit					
<b>Root Cause</b> Poka							<b>Cost Incurred For Making Kaizen :</b>					
<b>Date :</b> 16/09/2015							Material Cost		Labour Cost		Total	
<b>Registered By :</b> Mr. B. R. Kangre							1120.00		30.00		1150.00	
<b>Manager's Sign :</b> Mr. D T RANE												
----- Bajaj Auto Ltd. (Fabrication) -----							<b>Scope &amp; Plan For Horizontal Deployment :</b>					
							Equipmnet		Target	Status		
							Leakage Testing Machine		28/03/2015	COMPLETE		