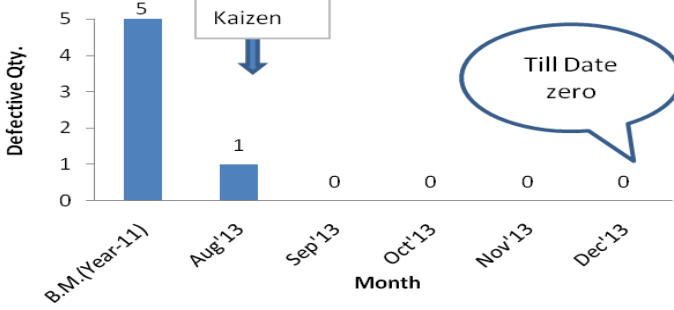


	Equipment :	Welding Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2711						
	Department :	QA	Result :	N	P	Q	C	D	S	M							
	Cell :	Silencer Fabrication	Type :														
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation : Welding														
Kaizen Theme: To eliminate warranty defect phenomena - end cap welding given away in Silencer D 104			Idea : Easy torch approach														
Problem / Present Status		Counter Measure		Benchmark :		5											
End cap welding given away reported in field for Silencer D-104-01 Nos for Aug-13		Mig welding replaced by Tig welding for End cap and Tail pipe		Target :		0											
				Start :		04/08/2013		Finished :		10/08/2013							
				Note :													
				Team Members :													
				1. Mr. PC Thakur				2. Mr. Rajesh Maind									
				3.				4.									
				5.				6.									
				Benefits													
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why End cap welding given away ? A1 : Under cut found in tack welding W2 : Why Under cut found in tack welding ? A2 : Torch approach difficult for Mig welding W3 : Why Torch approach difficult for Mig welding ? A3 : difficult Torch approach W4 : Why difficult Torch approach ? A4 :		Defect phenomenon of End cap welding given away eliminated hence warranty phenomenon sustained zero 		What To Do : Irreversible kaizen How To Do : Irreversible kaizen Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00
Material Cost	Labour Cost	Total															
0.00	0.00	0.00															
Root Cause difficult Torch approach				Scope & Plan For Horizontal Deployment :													
				Equipmnet				Target		Status							
Date : 12/08/2013																	
Registered By : Mr. Rajesh Maind																	
Manager's Sign : Mr. R B Bhutada																	
----- Bajaj Auto Ltd. (Fabrication) -----																	