

	Equipment :	Welding SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2713
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	LCGS Fabrication	Type :								
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation :								
Kaizen Theme: To eliminate customer complaints - Gear Shifting hard			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 18/05/2013		Finished : 18/05/2013				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :		Cost Incurred For Making Kaizen :									
W4 :		Material Cost			Labour Cost		Total				
A4 :							0				
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 20/05/2013											
Registered By : Mr. Rajesh Maind											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											