

	Equipment :	Spot welding machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2714
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Child Part fabrication	Type :								
Unit Name : 108214 - BADVE ENGINEERING LIMITED-Pantnagar,			Operation :								
Kaizen Theme: To eliminate IHR defect phenomena - cage bkt. shift welded			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 15/02/2014		Finished : 20/05/2014				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
				0							
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 20/02/2014											
Registered By : Mr. Rajesh Maind											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											