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|--|--------------|---|---|---------------|--|---|-------------|---|------------|---|---|--|
|  | Equipment : | -- | Loss Type : | Material loss | | | | | | | KAIZEN IDEA SHEET Kaizen ID : 2720 | |
| | Department : | Material Handling | Result : | N | P | Q | C | D | S | M | | |
| | Cell : | CNC | Type : | | | | | | | | | |
| Unit Name : KAP ENGINEERING, Pune | | | Operation : | | | | | | | | | |
| Kaizen Theme: To Eliminate material damage by metal to metal contact | | | Idea : Give 2 support angles to trolley to increase strength. | | | | | | | | | |
| Problem / Present Status | | Counter Measure | | | Benchmark : | | | | | | | |
| There is no support to Trolley,causes trolley slippage & material damage | | 2 Agles welded to trolley for improvement of strength & hence there is no chances of slippage | | | Target : | | | | | | | |
|  | |  | | | Start : | | 14/05/2015 | | Finished : | | 15/05/2015 | |
| | | | | | Note : | | | | | | | |
| | | | | | Team Members : | | | | | | | |
| | | | | | 1. | | 2. | | | | | |
| | | | | | 3. | | 4. | | | | | |
| 5. | | 6. | | | | | | | | | | |
| Benefits | | | | | | | | | | | | |
| Why Why Analysis : | | Result : | | | Kaizen Sustenance : | | | | | | | |
| W1 : | | currently no trolleys are slipped during material movement | | | What To Do : Monthly checking | | | | | | | |
| A1 : | |  | | | How To Do : maintenance | | | | | | | |
| W2 : | | | | | Frequency : one month | | | | | | | |
| A2 : | | | | | Cost Incurred For Making Kaizen : | | | | | | | |
| W3 : | | | | | Material Cost | | Labour Cost | | Total | | | |
| A3 : | | | | | | | | | 0 | | | |
| W4 : | | | | | Scope & Plan For Horizontal Deployment : | | | | | | | |
| A4 : | | | | | Equipmnet | | Target | | Status | | | |
| Root Cause | | | | | | | | | | | | |
| Date : 04/05/2015 | | | | | | | | | | | | |
| Registered By : Mr. Mohnish Suri | | | | | | | | | | | | |
| Manager's Sign : | | | | | | | | | | | | |
| ----- Bajaj Auto Ltd. (Forging and Machining) ----- | | | | | | | | | | | | |