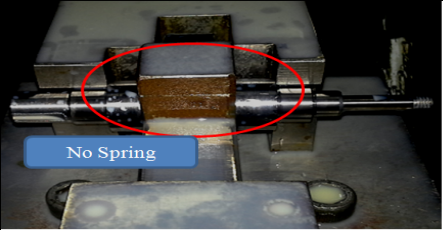
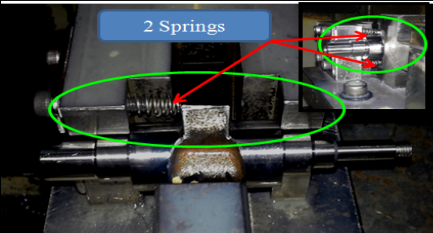

	Equipment :	VMC M/c	Loss Type :	Defect loss							KAIZEN IDEA SHEET  Kaizen ID : 2721	
	Department :	PRODUCTION	Result :	N	P	Q	C	D	S	M		
	Cell :	VMC	Type :									
Unit Name : KAP ENGINEERING, Pune			Operation :									
Kaizen Theme: To eliminate the length defect by providing springs in Milling Fixture			Idea : 2 springs added in Milling fixture to guide the job									
Problem / Present Status		Counter Measure			Benchmark :							
Job clamping in Milling Fixture causes Milling length variation		Modified Milling Fixture by placing 2 Springs to support the Job to avoid milling length variation			Target :							
					Start :		06/06/2015		Finished :		10/06/2015	
					Note :							
					Team Members :							
					1.		2.					
3.		4.										
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Zero Q-issues in milling length variation			What To Do : Fixture PM							
A1 :					How To Do : Fixture PM							
W2 :					Frequency : As per Freq							
A2 :					Cost Incurred For Making Kaizen :							
W3 :												
A3 :					Material Cost		Labour Cost		Total			
W4 :									0			
A4 :					Scope & Plan For Horizontal Deployment :							
Root Cause					Equipmnet		Target		Status			
Date : 05/06/2015												
Registered By : Mr. Mohnish Suri												
Manager's Sign :												
----- Bajaj Auto Ltd. (Forging and Machining) -----												