

	Equipment :	press machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2724					
	Department :	Production	Result :	N	P	Q	C	D	S	M						
	Cell :	Press shop	Type :													
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : PIERCING & TRIMMING													
Kaizen Theme: PRODUCTIVITY IMPROVEMENT.			Idea : Two Operations are combined in one die													
Problem / Present Status			Counter Measure			Benchmark :		875								
Short supply press part to fuel tank Assembly line			Piercing operations add in Trim Die			Target :		0								
						Start :	08/03/2015	Finished :	08/03/2015							
			Before Improvement  Piercing and Trimming Operations are Separately After Improvement  Piercing and Trimming Operation are Combined in one Die			Note :										
						Team Members :										
						1. NN Shaikh		2.								
						3.		4.								
						5.		6.								
Benefits																
P		Productivity Nos 875.00														
Q		Quality Improvement (IHR) Nos 15.00														
C		Cost saved – Operator cost Rs 18824.00														
Why Why Analysis :			Result :			Kaizen Sustenance :										
W1 : Why Short supply press part to fuel tank Assembly line ? A1 : Press Machine bottleneck W2 : Why Press Machine bottleneck ? A2 : More Operation W3 : Why More Operation ? A3 : Required two different die for two different operation. W4 : Why Required two different die for two different operation. ? A4 : both two operations are not performed in single stroke			Zero Loss achieve 			What To Do : Point added in PM Check sheet How To Do : Point added in PM/JH Check sheet Frequency : DAILY Cost Incurred For Making Kaizen : <table border="1" style="width: 100%;"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>0.00</td> <td>760.00</td> <td>760.00</td> </tr> </table>					Material Cost	Labour Cost	Total	0.00	760.00	760.00
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0.00	760.00	760.00														
Root Cause there is no provision of die for combined operation.						Scope & Plan For Horizontal Deployment :										
Date : 01/03/2015						Equipmnet		Target	Status							
Registered By : Mr. Amol Girme						400 T		09/04/2015	COMPLETE							
Manager's Sign : Mr.R S Makasare																
----- Bajaj Auto Ltd. (Fabrication) -----																