

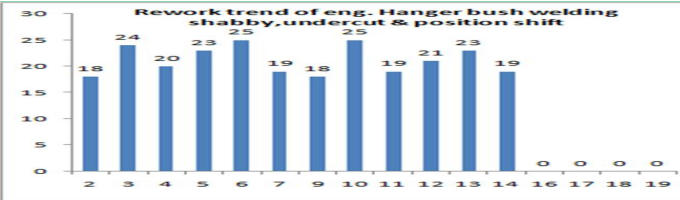
	Equipment :	F-23	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2725
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M	
	Cell :	Frame shop	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Round welding SPM								
Kaizen Theme: To improve the welding quality of Engine hanger bush round welding.			Idea : To provide SPM for Engine Hanger bush round welding.								
Problem / Present Status			Counter Measure			Benchmark :		25 nos			
On K2/K3 line Engine hanger bush welding shabby, undercut and centre position shift on F-150 stage.			To provide SPM for engine hanger bush round welding. So that we are eliminate the hanger bush shabby welding, undercut and centre position shift prob			Target :		zero			
						Start :		14/03/2015		Finished : 16/03/2015	
						Note :					
						Team Members :					
						1. Mr.N.P.Kharade		2. Mr.S.M.Sawake			
						3. Mr.G.B.Dombe		4.			
5.		6.									
Benefits											
Q			Welding quality and aesthetical appearance increase. Rs 0.00								
P			production rate and standard increase by using automation(SPM) Rs 0.00								
C			Cost of rework save Rs.2.6/frame Rs 0.00								
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why To improve the welding quality of Engine hanger bush round welding. ? A1 : Engine hanger bush welding shabby, undercut and Centre position shift W2 : Why Engine hanger bush welding shabby, undercut and Centre position shift ? A2 : Manual welding for engine hanger bush. W3 : Why Manual welding for engine hanger bush. ? A3 : W4 : Manual welding for engine hanger bush. A4 :			To improve the welding quality of Engine hanger bush through round welding SPM.  			What To Do : Daily check the locating pin loosenes condition and should be spatter free. 2) Daily check the torc  How To Do : By JH & PM activity  Frequency : daily					
Root Cause Manual welding for engine hanger bush.						Cost Incurred For Making Kaizen :					
Date : 18/03/2015						Material Cost		Labour Cost		Total	
Registered By : Mr. D M Sonawane						640.00		500.00		1140.00	
Manager's Sign : Mr. Arun Gawali						Scope & Plan For Horizontal Deployment :					
						Equipmnet		Target		Status	
----- Bajaj Auto Ltd. (Fabrication) -----											