

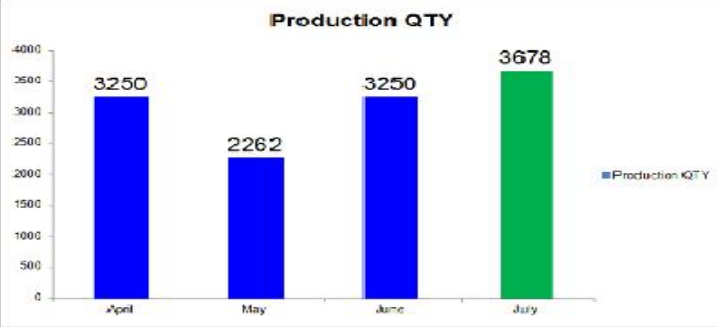
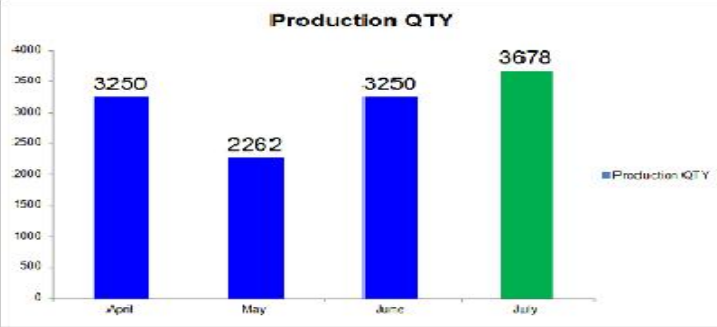
	Equipment :	Tubemillcutter	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2727						
	Department :	Production	Result :		N	P	Q	C	D	S	M							
	Cell :	Tubemill	Type :															
Unit Name :			100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation :							tubecutting					
Kaizen Theme:			Improvement in Quality & Productivity with reduction in Accident			Idea :							To make the one stopper for smaller sizes cutting(10mm to 100mm)					
Problem / Present Status			Counter Measure					Benchmark :		3250								
Size variation increases due to stopper not available for small size. (55mm,45mm &72.5mm). Quality defect increases as the length variation increases			We have attached the one bolt to bottom side of the holder & one nut to top side of the holder by using welding.					Target :		2262								
								Start :		01/03/2015		Finished :		13/03/2015				
								Note :										
								Team Members :										
								1. Sachin kaluse		2.								
								3. Sachin mahajan		4.								
5.		6.																
Why Why Analysis :			Result :					Kaizen Sustenance :										
W1 : Why Length variation increases ? A1 : Stopper not available for small sizes(like 72.5,55,45mm) W2 : Why Stopper not available for small sizes(like 72.5,55,45mm) ? A2 : The original stopper not reaches up to the small size W3 : Why The original stopper not reaches up to the small size ? A3 : W4 : A4 :			Production increased up-to 3678. with less accident 					What To Do : point added in JH/PM sheet How To Do : check sheet Frequency : Daily										
Root Cause								Cost Incurred For Making Kaizen :										
The original stopper not reaches up to the small size								<table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>150.00</td> <td>0.00</td> <td>150.00</td> </tr> </table>					Material Cost	Labour Cost	Total	150.00	0.00	150.00
Material Cost	Labour Cost	Total																
150.00	0.00	150.00																
Date :			Scope & Plan For Horizontal Deployment :															
02/03/2015			<table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> </table>					Equipmnet	Target	Status								
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Registered By :																		
Manager's Sign :																		
----- Bajaj Auto Ltd. (Fabrication) -----																		