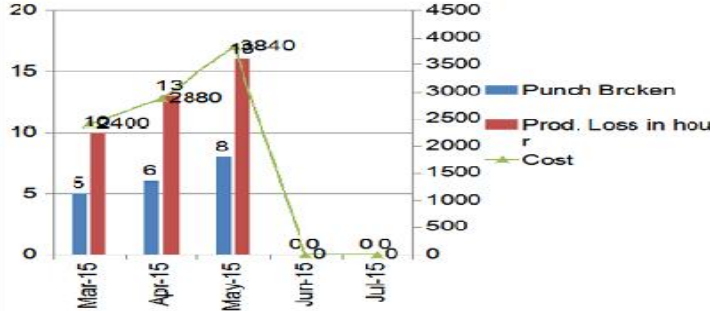
	Equipment :	Piercing punch	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2728		
	Department :	Tool room	Result :		N	P	Q	C	D	S	M			
	Cell :	Tool mainetainence	Type :											
Unit Name :			100264 - RUCHA ENGINEERING PVT LTD., Aurangabad		Operation :							PIERCING		
Kaizen Theme:			PRODUCTIVITY IMPROVEMENT		Idea :							Change the punch design, Step punch to standard plan punch with sleeve.		
Problem / Present Status			Counter Measure				Benchmark :		8					
PIERCING PUNCH BROKEN FREQUENTLY .			Change the punch design, Step punch to standard plan punch with sleeve.				Target :		0					
							Start :		02/06/2015		Finished :		04/06/2015	
							Note :							
							Team Members :							
							1. Tool maint team				2.			
							3.				4.			
							5.				6.			
							Benefits							
							P		Productivity Nos 400.00					
							C		Cost saved Rs 300.00					
Why Why Analysis :			Result :				Kaizen Sustenance :							
W1 : Why Very Hard To Piercing Dia 5.2mm Hole & in 6.0 mm Material Thickness. ? A1 : Piercing punch broken frequently. W2 : Why Piercing punch broken frequently. ? A2 : Due To High load on piercing punch. W3 : Why Due To High load on piercing punch. ? A3 : No strength to piercing punch. W4 : Why No strength to piercing punch. ? A4 :			Zero production loss due to broken punch. 				What To Do : Point added in JH/PM sheet. How To Do : Point added in JH/PM sheet. Frequency : Daily							
Root Cause							Cost Incurred For Making Kaizen :							
No strength to piercing punch.							Material Cost		Labour Cost		Total			
							0.00		0.00		0.00			
Date :			02/06/2015				Scope & Plan For Horizontal Deployment :							
Registered By :			Mr. Amol Girme				Equipmnet		Target		Status			
Manager's Sign :			Mr.R S Makasare				New Transport shakel pier tool		25/08/2015		PROCESS			
----- Bajaj Auto Ltd. (Fabrication) -----														