
	Equipment :	seam welding machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2730						
	Department :	Production	Result :	N	P	Q	C	D	S	M							
	Cell :	Fuel tank	Type :														
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation :														
Kaizen Theme: TO REDUCE IN HOUSE REJECTION			Idea : INCREASE SOFT WHEEL HARDNESS														
Problem / Present Status		Counter Measure		Benchmark :													
HEAVY REJECTION FUEL TANK ON SEAM M/C		Changed to Zircon + Chromium & berkelium alloy copper for Desire Current conductivity & Hardness Equivalent to 78		Target :													
				Start :		09/06/2015		Finished :		18/06/2015							
				Note :													
				Team Members :													
				1.		2.											
				3.		4.											
				5.		6.											
				Benefits													
				P		Output/Man&Out/Nos Nos 50.00											
				Q		Rejection Nos 0.00											
				C		cost saved per month on rework. Rs 8840.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why FUEL TANK HEAVY CRACK & SCORING ? A1 : HIGH CURRENT SETTING FOR COATED MATERIAL W2 : Why HIGH CURRENT SETTING FOR COATED MATERIAL ? A2 : SOFT WHEEL MATERIAL HARDNESS IS LESS THAN COATED MATERIAL W3 : Why SOFT WHEEL MATERIAL HARDNESS IS LESS THAN COATED MATERIAL ? A3 : W4 : A4 :		Zero Leakage due to soft wheel 		What To Do : After depletion use same material wheel How To Do : After depletion use same material wheel Frequency : after depletion of wheel Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td></td> <td></td> <td>0</td> </tr> </table>								Material Cost	Labour Cost	Total			0
Material Cost	Labour Cost	Total															
		0															
Root Cause SOFT WHEEL MATERIAL HARDNESS IS LESS THAN COATED MATERIAL Date : 09/06/2015 Registered By : Mr. Amol Girme Manager's Sign :				Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td>RE-338</td> <td>14/07/2015</td> <td>COMPLETE</td> </tr> </table>								Equipmnet	Target	Status	RE-338	14/07/2015	COMPLETE
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RE-338	14/07/2015	COMPLETE															
----- Bajaj Auto Ltd. (Fabrication) -----																	