Department: Maintenance	TAX OF EXTREME	Equipment :	11.4	nes Tyne :	Defec	+ I /	088				1	VALZEN IDEA CHEET						
Cell : Tool mointenance Type :	S BAJAJ		Press machine die		Loss Type : Defect Lo					Т.			KAIZEN IDEA SHEET					
Unit Name: 100284 - RUCHA ENGINEERING PVT LTD., Aurangabad Operation: Forming Security Securi	Distinctly Ahead					N	╀	P						(-i ID - 07	204			
Idea : To provide housing and guide pillar bush to paid	Unit Name : 4002			and a	[1]		oration .		Forming						Kaizen ID : 27	aizen ID : 2731		
Coller not right angle in CBM tool To Provide Housing & Guide Pillar Bush Target: O Start: 607/2015 Finished: 17/07/2015 Start: 1607/2015 Star				oad														
Callar not right angle in CBM tool To Provide Housing & Guide Pillar Bush Target: 170 / 2015 Stat: 1607/2015 Stat: 1700 maintenance tea: 2. 3. 4. 5. Benefits P Production per hour Nos 750.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O Per day one operator cost saved Rs 7800.00 O P	Kaizen Theme: QUA	LITY IMPROVEMEN	NT		sing and	ng and guide pillar bush to pad												
Refore Improvement	Problem / Present Status	3		Counter Measure					Benchmark: 850									
Refore Improvement Refore Improvement Refore Improvement Feath Members:	Collar not right angle in CBM tool			To Provide Housing & Guide Pillar Bush				Target: 0				0						
Team Members: 1. Tool maintenance tea 2. 3. 4. 5. 6. Benefits P Production per hour Nos 750.00 C Per day one operation cost saved Rs 7800.00 P Production per hour Nos 750.00 P Production per hour No									Start	:	16/07/	2015		Finished :	17/07	//2015		
Team Members: 1. Tool maintenance tea 2. 3. 4. 5. 6. Benefits Per day one operator cost saved Rs 7800.00 C Per day one operator cost saved Rs 7800.00 D lead time decreased in sec Nos 5.00 Why Why Analysis: Willy Collar not right angle in CBM tool 7 At : Due to load is on one side of pad ? Az: Pad goes one side during collar forming W3: Why Due to load is on one side of pad ? Az: Pad goes one side during collar forming W3: Why No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush W5: Was too consider in tool design Not consider in tool design Registered By: Mr. Amol Girme Manager's Sign: Mr. R Si Makasare				Before Improvement	Afte	r Improve	emen	t	Note	:					,			
Second Cause Not consider in tool design				The state of the s					Team	Team Members :								
Solution Cooling Institute Institu		-	0							Tool maintenance tea				2.				
Benefits P Froduction per hour Nos 750.00 D lead time decreased in sec Nos 5.00 D lead time decreased in sec	0 .								3.					4.				
Collar not right angle in CRM Why Why Analysis: Wil: Why Collar not right angle in CRM tool ? At: Due to load is on one side of pad? A2: Pad goes one side during collar forming? W3: Why Pad goes one side during collar forming? A3: No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush Y4: Not consider in tool design Root Cause Not consider in tool design Not consider in tool design Root Cause Not consider in tool design Manager's Sign: Mr. R S Makasare P Production per hour Nos 750.00 C Per day one operator cost saved Rs 7800.00 De load time operator in tool operator cost saved Rs 7800.00 De load time operator in tool operator cost saved Rs 7800.00 De load time decreased in sec Nos 5.00 What To Do: Updated JH/PM check sheet For visual inspection. How To Do: Use JH/PM sheet	0	E-6 855	20					5.					6.					
Collar not right angle in CBM Why Why Analysis: Result: Zero loss sustained Result: At: Due to load is on one side of pad W2: Why Due to load is on one side of pad ? A2: Pad goes one side during collar forming W3: Why Pad goes one side during collar forming? A3: No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush A4: Not consider in tool design Result: Zero loss sustained CP erd ay one operator cost saved Rs 7800.00 Dead time decreased in sec Nos 5.00 Kaizen Sustenance: What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Use JH/PM sheet Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Equipment Target Status Flagistered By: Mr. Amol Gime Manager's Sign: Mr.R S Makasare									Benefits									
Collar not right angle in CBM Why Why Analysis: Result: Zero loss sustained Wat: Why Collar not right angle in CBM tool? At: Due to load is on one side of pad W2: Why Due to load is on one side of pad? A2: Pad goes one side during collar forming W3: Why Pad goes one side during collar forming? A3: Wh housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush W5: Not consider in tool design Root Cause Not consider in tool design Manager's Sign: Mr.R S Makasare Rost Ragistered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare Root Sakes Root Sakes										· · · · · · · · · · · · · · · · · · ·								
Why Why Analysis: W1: Why Collar not right angle in CBM tool ? A1: Due to load is on one side of pad W2: Why Due to load is on one side of pad W3: Why Pad goes one side during collar forming ? A3: No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush ? A4: Not consider in tool design Root Cause Not consider in tool design Date: 16/07/2015 Registered By: Mr. R S Makasare Route In Root Cause Manager's Sign: Mr.R S Makasare	0.11			rau moen 2														
W1: Why Collar not right angle in CBM tool ? A1: Due to load is on one side of pad W2: Why Due to load is on one side of pad? A2: Pad goes one side during collar forming W3: Why Pad goes one side during collar forming? A3: No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush ? A4: Not consider in tool design Root Cause Not consider in tool design Date: 16/07/2015 Registered By: Mr. R S Makasare Manager's Sign: Mr. R S Makasare What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Updated JH/PM check sheet For visual inspection. What To Do: Updated JH/PM check sheet For visual inspection. How To Do: Use JH/PM sheet Frequency: Daily Cost Incurred For Making Kaizen: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Cost Incurred For M	Collar r	iot right angle in	One Extra operation done Collar Right Angle In This Operation in one separate for Collar Right Angle. Die.					D lead time decreased in sec Nos 5.00										
A1 : Due to load is on one side of pad W2 : Why Due to load is on one side of pad? A2 : Pad goes one side during collar forming W3 : Why Pad goes one side during collar forming? A3 : No housing to pad and guide pillar bush W4 : Why No housing to pad and guide pillar bush ? A4 : Not consider in tool design Root Cause Not consider in tool design Date : 16/07/2015 Registered By : Mr. Amol Girme Manager's Sign : Mr.R S Makasare How To Do : Use JH/PM sheet How To Do : Use JH/PM sheet Frequency : Daily Cost Incurred For Making Kaizen : Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment : Equipment Target Status 191/192 pier tool 24/07/2015 COMPLETE	Why Why Analysis :																	
W2: Why Due to load is on one side of pad? A2: Pad goes one side during collar forming W3: Why Pad goes one side during collar forming? A3: No housing to pad and guide pillar bush W4: Why No housing to pad and guide pillar bush? A4: Not consider in tool design Root Cause Not consider in tool design Date: 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign: Mr. R S Makasare Material Cost Incurred For Making Kaizen: Frequency: Daily Cost Incurred For Making Kaizen: Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Frequency: Daily Cost Incurred For Making Kaizen: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: 10.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment:				1000					What To Do: Updated JH/PM check sheet For visual inspection.									
A2 : Pad goes one side during collar forming W3 : Why Pad goes one side during collar forming? A3 : No housing to pad and guide pillar bush W4 : Why No housing to pad and guide pillar bush ? A4 : Not consider in tool design Registered By: Mr. Amol Girme Manager's Sign: Mr. R S Makasare How To Do: Use JH/PM sheet Frequency: Daily Cost Incurred For Making Kaizen: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Equipment Target Status 191/192 pier tool 24/07/2015 COMPLETE										How To Do : Use JH/PM sheet								
W3 : Why Pad goes one side during collar forming? A3 : No housing to pad and guide pillar bush W4 : Why No housing to pad and guide pillar bush? A4 : Not consider in tool design Root Cause Not consider in tool design Date : 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign : Mr. R S Makasare 1000									How									
A3 : No housing to pad and guide pillar bush W4 : Why No housing to pad and guide pillar bush ? A4 : Not consider in tool design Root Cause Not consider in tool design Date : 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign: Mr. R S Makasare ROOT Cause Not Root Cau																		
W4 : Why No housing to pad and guide pillar bush? A4 : Not consider in tool design Root Cause Not consider in tool design Date : 16/07/2015 Registered By : Mr. Amol Girme Manager's Sign : Mr. R S Makasare Cost Incurred For Making Kaizen : Material Cost								III <u>-</u>										
A4 : Not consider in tool design A4 : Not consider in tool design							Frequ	Frequency : Daily										
Dec Jan Feb Mar Apr May jun months Scope & Plan For Horizontal Deployment :	W4 : Why No housing to pad and guide pillar bush ? A4 : Not consider in tool design			\$ 400		0 0 0			Cost	Cost Incurred For Making Kaizen :								
Dec Jan Feb Mar Apr May jun months ■Loss Root Cause Not consider in tool design Date: 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare					0					Materia	Cost		Labo	ur Cost	Т	otal		
Root Cause Not consider in tool design Date: 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare Target Status 191/192 pier tool 24/07/2015 COMPLETE				· ·	1	1 1				0.00		0.00		.00	0.00			
Not consider in tool design Date: 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare				months ■Los					Scop									
Not consider in tool design Date: 16/07/2015 Registered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare	Root Cause																	
Registered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare	Not consider in tool design	า							191/1	191/192 pier tool 24/07/2015 COMF						COMPLETE		
Registered By: Mr. Amol Girme Manager's Sign: Mr.R S Makasare	Date : 16/07	7/2015		-														
Manager's Sign: Mr.R S Makasare				-														
				-														
									•									