

	Equipment :	Fixture F-40	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2732	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	K4 Center stand	Type :									
Unit Name : 105518 - INNOVENTIVE INDUSTRIES LIMITED, Pune			Operation :									
Kaizen Theme: To arrest part (Rivet) missing.			Idea : Auto detection to be provided for part missing									
Problem / Present Status		Counter Measure			Benchmark :		01					
K4 Center Stand Rivet Missing		Limit switch provided to sense presence of part and interlocked with Welding cycle.			Target :							
					Start :		03/10/2015		Finished : 05/10/2015			
					Note :							
					Team Members :							
					1. Shital Dhonde					2. Sahebrao Pawar		
3. Laxman Khot					4.							
5.					6.							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Part (Rivet) Missing ?		Zero customer complaint / In house Rejection of Rivet missing			What To Do : Kaizen sustenance/Pokayoke Audit							
A1 : Part not loaded on fixture					How To Do : Checking defective sample job on tapping machine. Cycle should not start with defective sample job.							
W2 : Why Part not loaded on fixture ?					Frequency :							
A2 : Operator negligence					Cost Incurred For Making Kaizen :							
W3 : Why Operator negligence ?					<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table>					Material Cost	Labour Cost	Total
Material Cost	Labour Cost	Total										
0.00	0.00	0.00										
A3 :					Scope & Plan For Horizontal Deployment :							
W4 :					Equipmnet			Target	Status			
A4 :												
Root Cause Operator negligence												
Date : 06/10/2015												
Registered By : Mr. Salim Shaikh												
Manager's Sign : Mr. Mhangore												
----- Bajaj Auto Ltd. (Fabrication) -----												