
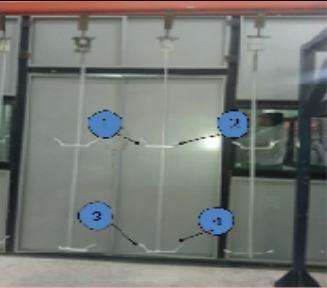

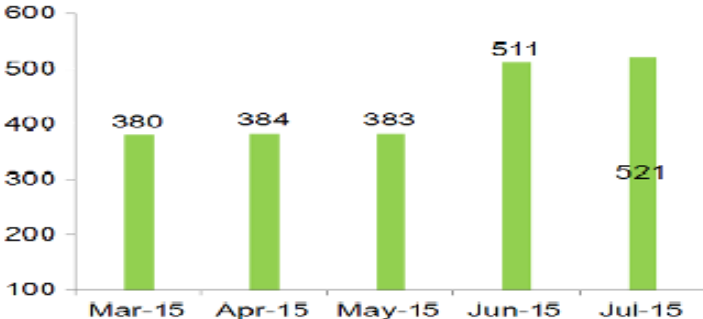
	Equipment :	coating jig	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2733		
	Department :	Paint shop	Result :	N	P	Q	C	D	S	M			
	Cell :	Powder Coating Shop	Type :										
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : coating										
Kaizen Theme: PRODUCTIVITY IMPROVEMENT & COST SAVING			Idea : By Modifying Coating Jig To Improve Productivity & To Reduce Cost										
Problem / Present Status		Counter Measure			Benchmark :		383						
<div>Less output/hr More energy cost Fire fighting for delivery</div> <div></div> <div>Empty Coating Jig</div> <div>Loaded Coating Jig</div>		<div>Improve capacity of Powder Coating Jig by additional location for part hanging .</div> <div></div>			Target :		500						
					Start :		01/06/2015		Finished :		29/06/2015		
					Note :								
					Team Members :								
					1. MR S L Sakarkar		2.						
					3.		4.						
					5.		6.						
					Benefits								
					P	productivity Nos 200.00							
					C	cost Rs 182414.00							
					D	delivery Nos 100.00							
Why Why Analysis :		Result :			Kaizen Sustenance :								
<div>W1 : Why Only 4 Component loading capacity of Jig ? A1 : Plant Installation Design</div> <div>W2 : Why Plant Installation Design ? A2 : No specific design</div> <div>W3 : Why No specific design ? A3 : W4 : A4 :</div>		<div>productivity improved by 200 nos</div> <div></div>			What To Do : Point added in JH/PM sheet for cleaning								
					How To Do : Point added in JH/PM sheet for cleaning								
					Frequency : Weekly								
					Cost Incurred For Making Kaizen :								
Root Cause					Material Cost		Labour Cost		Total				
No specific design					0.00		0.00		0.00				
Date : 26/06/2015					Scope & Plan For Horizontal Deployment :								
Registered By : Mr. Amol Girme					Equipmnet		Target		Status				
Manager's Sign : Mr.R S Makasare													
----- Bajaj Auto Ltd. (Fabrication) -----													