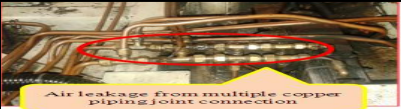
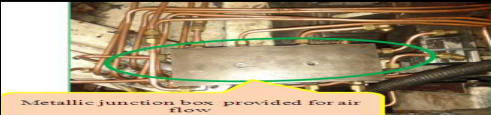
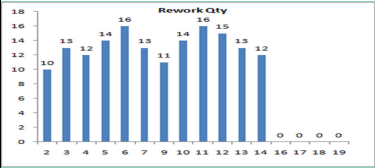
	Equipment :	F-70	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2734						
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M							
	Cell :	Frame shop	Type :														
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Robotic Welding														
Kaizen Theme: To prevent the IHR of Rear pipe & shock up bkt welding shabby.			Idea : To provide single metallic junction box to flow the air from it.														
Problem / Present Status		Counter Measure		Benchmark :		16 Nos											
To prevent the IHR of Rear pipe & shock up bkt welding shabby.		To provide metallic junction box instead of multiple copper piping joints. Air to be flow from the metallic junction box. So that the air leakage due to		Target :		zero											
				Start :		14/03/2015		Finished :		16/03/2015							
				Note :													
				Team Members :													
				1. Mr.R. L. Patil		2. Mr.P.S.Kavhale											
				3. Mr. R.D.Tajane		4.											
5.		6.															
				Benefits													
				Q		Part welding shabby/shift problem eliminate. 2) Blow hole due to Air leakage is eliminate. Rs 0.00											
				C		1) Cost of piping material is saved. 2) Cost of air leakage saved Rs 0.00											
Why Why Analysis :		Result :		Kaizen Sustenance :													
W1 : Why To prevent the IHR of Rear pipe & shock up bkt welding shabby. ? A1 : Rear pipe and shock up bkt welding shabby W2 : Why Rear pipe and shock up bkt welding shabby ? A2 : Part clamping not done from cylinder clamping pin W3 : Why Part clamping not done from cylinder clamping pin ? A3 : Less air pressure in pneumatic cylinder W4 : Why Less air pressure in pneumatic cylinder ? A4 : Air leakgae from copper piping		To prevent the IHR of Rear pipe & shock up bkt welding shabby. 		What To Do : Daily check the Metallic block to pipe loosenes condition. 2) Daily check the air leakage from coppe How To Do : By JH & PM activity Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>870.00</td> <td>250.00</td> <td>1120.00</td> </tr> </table>								Material Cost	Labour Cost	Total	870.00	250.00	1120.00
Material Cost	Labour Cost	Total															
870.00	250.00	1120.00															
Root Cause Copper piping having multiple connection and joints.				Scope & Plan For Horizontal Deployment :													
Date : 15/10/2015				Equipmnet		Target		Status									
Registered By : Mr. D M Sonawane				F-70/90-B		24/03/2015		COMPLETE									
Manager's Sign : Mr. Arun Gawali				F-70/90-C		20/03/2015		COMPLETE									
				F-90 A		21/03/2015		COMPLETE									
----- Bajaj Auto Ltd. (Fabrication) -----																	