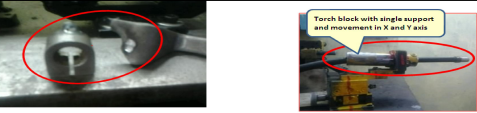
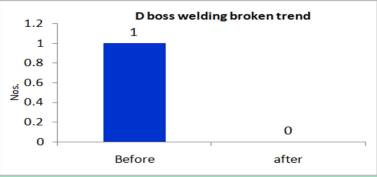


	Equipment :	K4-10	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2735												
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M													
	Cell :	K4 bpgcl	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : SPM round welding.																				
Kaizen Theme: To Prevent field complaint of K4 D boss & blank welding broken			Idea : Easy to torch setting by fixed set of torch setting.																				
Problem / Present Status		Counter Measure			Benchmark :		1 Nos																
K4 Arm d boss & blank welding broken at customer end in feb.15 (Qty.1 nos.)		provide the fixed torch block assly . Dia 6 mm dowel provided for blank locating.			Target :		zero																
					Start :		13/03/2015		Finished :		17/03/2015												
					Note :																		
					Team Members :																		
					1. Kamble S. M.		2. Kulkarni P.P.																
					3. Dhore S. B.		4.																
5.		6.																					
Benefits																							
Q		Quality improved.,CC eliminated Rs 0.00																					
C		cost saving... 4000 TO 5000/- Rs OF Torch block Rs 0.00																					
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why To Prevent field complaint of K4 D boss & blank welding broken ? A1 : D boss & blank welding broken W2 : Why D boss & blank welding broken ? A2 : welding run shift on D boss W3 : Why welding run shift on D boss ? A3 : adjustable setting of torch W4 : Why adjustable setting of torch ? A4 : No fixed set of torch setting		Reduce the torch loose & setting work cost saving.Rs.5000 rs of torch block. 			What To Do : Daily check the torch looseness condition. Weekly check the torch angle setting wrt template Month How To Do : By daily JH and PM activity.																		
Root Cause No fixed set of torch setting					Frequency : daily & MONTHLY																		
Date : 15/10/2015					Cost Incurred For Making Kaizen :																		
Registered By : Mr. D M Sonawane					<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>400.00</td><td>400.00</td><td>800.00</td></tr></table>							Material Cost	Labour Cost	Total	400.00	400.00	800.00						
Material Cost	Labour Cost				Total																		
400.00	400.00				800.00																		
Manager's Sign : Mr. Arun Gawali		Scope & Plan For Horizontal Deployment :																					
----- Bajaj Auto Ltd. (Fabrication) -----		<table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>K4 BREAK</td><td>20/03/2015</td><td>COMPLETE</td></tr><tr><td>K1 BREAK</td><td>20/03/2015</td><td>COMPLETE</td></tr><tr><td>K4 GEAR</td><td>20/03/2015</td><td>COMPLETE</td></tr><tr><td colspan="3"></td></tr></table>							Equipmnet	Target	Status	K4 BREAK	20/03/2015	COMPLETE	K1 BREAK	20/03/2015	COMPLETE	K4 GEAR	20/03/2015	COMPLETE			
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