

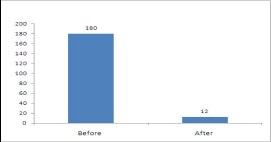
	Equipment :	D-80	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2738												
	Department :	SILENCER PRODUCTION	Result :	N	P	Q	C	D	S	M													
	Cell :	K1SIL.	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : stay hanger full welding																				
Kaizen Theme: Improve welding qualtiy and reduce welding spatter .			Idea : Modified Fixture design																				
Problem / Present Status		Counter Measure		Benchmark :		180 NOS																	
At stay hanger full welding there is no proper fixture so that at every time job gets located at different postion so that this is difficult for welde		Resting point given to stay hanger so that so gets located at every cycle at same postion .less spatter on stay hanger .		Target :		zero																	
				Start :		22/05/2015		Finished :		15/10/2015													
				Note :																			
				Team Members :																			
				1. Y.B.Mainkar			2. S.N.Sondekar																
				3. V.R. Gopale			4.																
				5.			6.																
				Benefits																			
				Q		HR Reduce Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Improve welding qualtiy and reduce welding spatter . ? A1 : Welding quality poor ,more spatter on stay hanger W2 : Why Welding quality poor ,more spatter on stay hanger ? A2 : At every cycle job gets located at different postion W3 : Why At every cycle job gets located at different postion ? A3 : No proper fixture for laocting job W4 : Why No proper fixture for laocting job ? A4 : Fixture design not proper		Reduce spatter on stay hanger from 180 Nos /day to 12 Nos/day 		What To Do : Irrevisable How To Do : Irrevisable Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>900.00</td><td>150.00</td><td>1050.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	900.00	150.00	1050.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
900.00	150.00	1050.00																					
Equipmnet	Target	Status																					
Root Cause Fixture design not proper																							
Date : 15/10/2015																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							