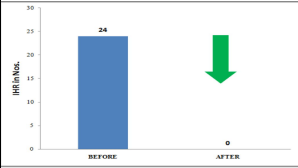


	Equipment :	F-170-A	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2739	
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M		
	Cell :	Frame shop	Type :									
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Robotic Welding									
Kaizen Theme: To reduce the IHR of K3 line spatter on Fairing mtg bkt.			Idea : To provide Anti-spatter guard on fairing mtg bkt.									
Problem / Present Status		Counter Measure			Benchmark :		24 NOS					
On K3 line F-170-A fixture spatter found on Fairing mtg bkt. Daily Rework Qty- 24 Nos/shift		To provide the Anti-spatter protective guard for fairing bkt on F-170 A stage. The anti-spatter guard assly is provided pokayoke and which is interloc			Target :		zero					
					Start :		02/05/2015		Finished :		15/10/2015	
					Note :							
					Team Members :							
					1. Mr.P.S.Kavhale		2. Mr.S.P.Narkhede					
					3. Mr.R.S.Tajane		4.					
5.		6.										
					Benefits							
					Q		'A' Class area quality sustain Nos 0.00					
					C		Cost of rework saved (Rs. 2/Frame) Rs 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why reduce the IHR of K3 line spatter on Fairing mtg bkt. ? A1 : K3 line frame IHR is more W2 : Why K3 line frame IHR is more ? A2 : Spatter found on fairing mtg bkt W3 : Why Spatter found on fairing mtg bkt ? A3 : No antispatter guard on fairing mtg bkt. W4 : Why No antispatter guard on fairing mtg bkt. ? A4 :		To Eliminate the IHR of spatter on Fairing mtg bkt. 			What To Do : Daily check the spatter guard condition. 2) Daily check the Pneumatic cylinder working condition. How To Do : By JH/ PM & Pokayoke Audit Frequency : daily							
Root Cause No antispatter guard on fairing mtg bkt.					Cost Incurred For Making Kaizen :							
Date : 15/10/2015					Material Cost		Labour Cost		Total			
Registered By : Mr. D M Sonawane					3500.00		1200.00		4700.00			
Manager's Sign : Mr. Arun Gawali					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
					F-170-B		15/10/2015		COMPLETE			
----- Bajaj Auto Ltd. (Fabrication) -----												