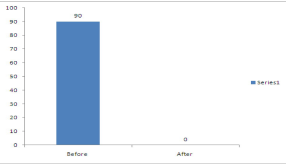


	Equipment :	D-130	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	SILENCER PRODUCTION	Result :	N	P	Q	C	D	S	M	
	Cell :	SILENCER	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Body B Rolling								
Kaizen Theme: TO Reduce IHR body B blank get cross OPERATION			Idea : Roller cylinder adjust & Stopper thickness increased by 15 mm								
Problem / Present Status		Counter Measure		Benchmark :		90 NOS					
On stage D130 at the time of rolling operation body B blank get cross rolled due to no proper roller cyclinder adjustment & small side stopper		Roller cylinder adjust by flow control & stopper thickness increased to 25 mm		Target :		zero					
				Start :		07/06/2015		Finished :		15/10/2015	
				Note :							
				Team Members :							
				1. Y.B. Mainkar		2. S,K.Satav					
				3. Narkhade		4.					
5.		6.									
Benefits											
Q		Quality improved Nos 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Reduce IHR body B blank get cross OPERATION ? A1 : body B get cross rolled W2 : Why body B get cross rolled ? A2 : Body B lifted at the time of rolling from both side W3 : Why Body B lifted at the time of rolling from both side ? A3 : no proper roller cyclinder adjustment & stopper thickness less that why stopper not guide properly to Body B blank W4 : Why no proper roller cyclinder adjustment & stopper thickness less that why stopper not guide properly to Body B blank ? A4 :		Body B cross rolled from 90 Nos per Shift to Zero 		What To Do : To check inPM How To Do : to add point in daily audit check sheet. Frequency : daily							
Root Cause no proper roller cyclinder adjustment & stopper thickness less that why stopper not guide properly to Body B blank				Cost Incurred For Making Kaizen :							
Date : 15/10/2015				Material Cost		Labour Cost		Total			
Registered By : Mr. D M Sonawane				200.00		200.00		400.00			
Manager's Sign : Mr. Arun Gawali				Scope & Plan For Horizontal Deployment :							
----- Bajaj Auto Ltd. (Fabrication) -----				Equipmnet		Target		Status			