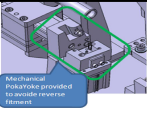
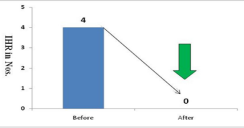


	Equipment :	F-170-A	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2742	
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M		
	Cell :	Frame shop	Type :									
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Manual Welding									
Kaizen Theme: To reduce the IHR of Integral bkt. Reverse fitment.			Idea : To provide Anti-spatter guard on fairing mtg bkt.									
Problem / Present Status		Counter Measure			Benchmark :		4 nos					
On K2/K3 line F-126 Reverse welding fixture stage, intergral bkt. Position is reverse. Daily= 04 nos.		On F126 Reverse welding stage provide mechanical poka-yoke to avoide reverse fitting of integral bkt position.			Target :		zero					
					Start :		04/07/2015		Finished :		15/10/2015	
					Note :							
					Team Members :							
					1. Mr. Nikhil Kharade				2. Mr.P. S. Dhore			
					3. Mr.G. B. Dombé				4.			
					5.		6.					
					Benefits							
					Q		'A' Class area quality sustain Nos 0.00					
					C		Cost of rework saved. Rs 0.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why reduce the IHR of Integral bkt. Reverse fitment. ? A1 : Integral bkt. Position is reverse on stage F126 W2 : Why Integral bkt. Position is reverse on stage F126 ? A2 : Integral bkt. Reverse position is possible on F126 W3 : Why Integral bkt. Reverse position is possible on F126 ? A3 : No mechanical poka-yoke. W4 : Why No mechanical poka-yoke. ? A4 :		Reverse fitting position possibility elimination. 			What To Do : Daily check the Poke-yoke condition.							
					How To Do : By JH/ PM & Pokayoke Audit							
					Frequency : daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					2250.00		650.00		2900.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet				Target		Status	
Root Cause No mechanical poka-yoke.												
Date : 15/10/2015												
Registered By : Mr. D M Sonawane												
Manager's Sign : Mr. Arun Gawali												
----- Bajaj Auto Ltd. (Fabrication) -----												