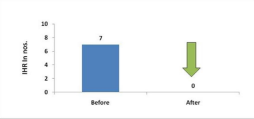


	Equipment :	K8 & K16B brake R.W.S.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2743
	Department :	Tool Maint.	Result :	N	P	Q	C	D	S	M	
	Cell :	BPGCL	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : SPM								
Kaizen Theme: To reduce the IHR of K8&K16 brake welding run shift.			Idea : To provide supporting assembly block for welding torch.								
Problem / Present Status		Counter Measure		Benchmark :		7 NOS					
On K8 & K16 Brake cell SPM stage welding run position shift daily IHR of 6 and 7 qty/day.		Provide supporting assembly block to proper holding the torch.		Target :		zero					
				Start :		08/08/2015		Finished :		15/10/2015	
				Note :							
				Team Members :							
				1. Mr.S. M. Kamble		2. Mr.D.S. Gurav					
				3. Mr.G. Neware		4.					
5.		6.									
Benefits											
C		Cost of torch block saved. Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why reduce the IHR of K8&K16 brake welding run shift. ? A1 : IHR of Brake more W2 : Why IHR of Brake more ? A2 : Torch position shift. W3 : Why Torch position shift. ? A3 : Torch block loose and over hanging W4 : Why Torch block loose and over hanging ? A4 : No supporting assembly to welding torch		IHR of brake welding run position shift eliminate. 		What To Do : Daily check the Torch condition. How To Do : By JH/ PM sheet & Templet Frequency : daily							
Root Cause No supporting assembly to welding torch				Cost Incurred For Making Kaizen :							
Date : 15/10/2015				Material Cost		Labour Cost		Total			
Registered By : Mr. D M Sonawane				800.00		450.00		1250.00			
Manager's Sign : Mr. Arun Gawali				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
				K4 BREAK		10/08/2015		COMPLETE			
				K1 BREAK		17/08/2015		COMPLETE			
				K4 GEAR		24/08/2015		COMPLETE			
----- Bajaj Auto Ltd. (Fabrication) -----											