

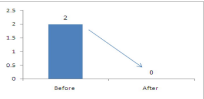
	Equipment :	PD Silencer Gauging	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2744												
	Department :	SILENCER PRODUCTION	Result :	N	P	Q	C	D	S	M													
	Cell :	PD SILENCER	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Gauging																				
Kaizen Theme: To Eliminate customer complaint of PD Stand damper shift.			Idea : To make provision of Checking the Damper Bkt at R/Gauge in Y Axis.																				
Problem / Present Status		Counter Measure		Benchmark :		2 NOS																	
maint stand hitting to chain case due to stand damper shift in Y axis. As there was no provision at our end to check the damper bkt shift in Y axis, 1		new sliding Guide Block provided at Final Relation Gsuge so to confirm the BKT in Y axis.		Target :		zero																	
				Start :		08/08/2015		Finished :		15/10/2015													
				Note :																			
				Team Members :																			
				1. Mr. R A Tayade		2. Mr. Hanwate																	
				3. Mr. Talap		4.																	
5.		6.																					
Benefits																							
C		Gauid block cost saving Rs. 2000 as it is produced inhouse. Rs 0.00																					
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Eliminate customer complaint of PD Stand damper shift ? A1 : CC of PD stand Damper shift in Y axis (10 mm) W2 : Why CC of PD stand Damper shift in Y axis (10 mm) ? A2 : Not checked at our end W3 : Why Not checked at our end ? A3 : There was No Provision at R/ Gauge to check BKT in Y axis W4 : Why There was No Provision at R/ Gauge to check BKT in Y axis ? A4 :		Customer complaint of Damper Bkt shift is eliminated. 2Nos last month 		What To Do : Monitoring daily in JH check sheet point added in PM check sheet. How To Do : daily check Frequency : daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause There was No Provision at R/ Gauge to check BKT in Y axis																							
Date : 15/10/2015																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							