Kaizen Theme: To Eliminate customer complaint of PD Stand damper shift.    Idea : To make provision of Checking the Damper Bkt at R/Gauge in Y Axis.	S DA IA I	Equipment :	PD Silencer Gauging	L	oss Type :	Defect	Loss	6					KAIZI	KAIZEN IDEA SHEET				
Month Mane :   10/241 - BADVE AUTOCOMES PUT TEXT Put no   10/241 - BADVE AUTOCOMES PUT AUX S. As there was no provision at our end to check the damper shift in Y axis. As there was no provision at our end to check the damper bix shift in Y axis. As there was no provision at our end to check the damper bix shift in Y axis. 1   16/10/2015	44 4 41 41 4	Department :	SILENCER PRODUCTION	NO		Result :	N	Р	QC		D	S	N	1				
Value   To eliminate automer complaint of PD Stand damper shift   Yaxis   Courser Measure   Status   Courser Measure   Status   Shift   Yaxis   Shift   Yaxi	Ustinetly Ahead	Cell:	PD SILENCER			Гуре :								<b></b>	(aizen ID : 2744			
Problem / Present Status  maint stand hitting to chain case due to stand damper shift in Y axis. As there was no provision at our end to check the damper bit shift in Y axis. 1  **Target:************************************																		
Target:	Kaizen Theme: To Eliminate customer complaint of PD Stand damper shift. Idea: To make provision of Checking the Damper Bkt at R/Gauge in Y Axis.																	
there was no provision at our end to check the damper bit shift in Y axis.    Start	Problem / Present Status	s		Counter Measure						Benchmark: 2 NOS				S				
Start: 08/08/2015   Finished: 15/10/2015								he	Target: zero				zero					
Team Mombors:   1.M.r. R. A Tayade   2. Mr. Harwate   3. Mr. Talap   4.   3. Mr. Talap   5.   6.   6	there was no provision at	our end to check the da	amper bkt shift in Y axis, 1	BKT in Y axis.			F				Finished :	<b>Finished</b> : 15/10/2015						
1.M. R A Tayade								Note :				-						
A min. Talap   A mi							-	Team Members :										
S   6   S   Benefits   C   Guaid block cost saving Rs. 2000 as it is produced inhouse. Rs 0.00								1. Mr. R A Tayade					2. Mr. Hanv	2. Mr. Hanwate				
Result :   C   Guald block cost saving Rs. 2000 as it is produced inhouse. Rs 0.00									3. Mr. Talap					4.	4.			
Why Why Analysis: W1: Why Eliminate customer complaint of PD Stand damper shift: Y axis (10 mm) Y2: Why CC of PD stand Damper shift in Y axis (10 mm) Y3: Why Not checked at our end W3: Why Not checked at our end? A3: There was No Provision at R/ Gauge to check BKT in Y axis W4: Why There was No Provision at R/ Gauge to check BKT in Y axis  Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Root Gause There was No Provision at R/ Gauge to check BKT in Y axis  Material Cost  Africa Gauge to check BKT in Y axis  Root Gause There was No Provision at R/ Gauge to check BKT in Y axis  Material Cost  Africa Gauge to check BKT in Y axis  Root Gause There was No Provision at R/ Gauge to check BKT in Y axis  Material Cost  Africa Gauge to check BKT in Y axis  Bate is 15/10/2015  Bate is 15/10/2015									5.					6.	6.			
Why Why Analysis:  Wit: Why Eliminate customer complaint of PD Stand damper shift:? A1: CC of PD stand Damper shift in Y axis (10 mm)  W2: Why CC of PD stand Damper shift in Y axis (10 mm)  W3: Why Not checked at our end?  A3: There was No Provision at R/ Gauge to check BKT in Y axis?  A4:  Root Cause  Root Cause  Root Cause  Root Cause  Resider a 15/10/2015  Registered By: Mr. DM Sonawane  Manager's Sign: Mr. Arun Gawali  Resider a Sewit:  Customer complaint of Damper Bkt shift is eliminated. 2Nos last month  What To Do: Monitoring daily in JH check sheet  What To Do: Monitoring daily in JH check sheet  What To Do: Monitoring daily in JH check sheet  What To Do: Monitoring daily in JH check sheet  What To Do: Monitoring daily in JH check sheet  How To Do: daily check  ### Customer complaint of Damper Bkt shift is eliminated. 2Nos last month  ### Customer complaint of Damper Bkt shift is eliminated. 2Nos last month  ### Customer complaint of Damper Bkt shift is eliminated. 2Nos last month  ### What To Do: Monitoring daily in JH check sheet  ### How To Do: daily check  ### Customer complaint of Damper Bkt shift is eliminated. 2Nos last month  ### Provided in PM check sheet.  ### How To Do: daily check  ### Customer complaint of Por Making Kaizen:  ### Customer complaint of Damper Bkt shift is eliminated. 2Nos last month  ### Provided in PM check sheet.  ### How To Do: daily check  ### Customer complaint of PM check sheet.  ### How To Do: daily check  ### Customer complaint of PM check sheet.  #### How To Do: daily check  ### Customer complaint of PM check sheet.  #### How To Do: daily check  ### Customer complaint of PM check sheet.  ### How To Do: daily check  ### How To Do: daily check  ### Customer can all check sheet.  ### How To Do: daily check  ### Customer can all check sheet.  ### How To Do: daily check  ### Customer can all check sheet.  ### How To Do: daily check sheet.  ### How To Do: daily check  ### Customer can all check sheet.  ### How To Do: daily check sheet.  ### How To Do: daily check sheet.									Benefits									
W1: Why Eliminate customer complaint of PD Stand damper shift : A1: CC of PD stand Damper shift in Y axis (10 mm) W2: Why CC of PD stand Damper shift in Y axis (10 mm) A2: Not checked at our end W3: Why Not checked at our end W3: Why Not checked at our end W4: Why There was No Provision at R/ Gauge to check BKT in Y axis W4: Why There was No Provision at R/ Gauge to check BKT in Y axis A4:  Root Cause Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date:  15/10/2015 Registered By: Mr. Arun Gawali   Customer complaint of Damper Bkt shift is eliminated. 2Nos last month What To Do: Monitoring daily in JH check sheet.  How To Do: daily check  How To Do: daily check  Frequency: daily  Cost Incurred For Making Kaizen:  Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment:  Equipment Target Status  Harded Status  Target Status									C Guaid block cost saving Rs. 2000 as it is produced inhouse. Rs 0.00									
W1: Why Eliminate customer complaint of PD Stand damper shift : A1: CC of PD stand Damper shift in Y axis (10 mm) W2: Why CC of PD stand Damper shift in Y axis (10 mm) A2: Not checked at our end W3: Why Not checked at our end W3: Why Not checked at our end W4: Why There was No Provision at R/ Gauge to check BKT in Y axis W4: Why There was No Provision at R/ Gauge to check BKT in Y axis A4:  Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date:  15/10/2015 Registered By: Mr. Arun Gawali   Customer complaint of Damper Bkt shift is eliminated. 2Nos last month what To Do: Monitoring daily in JH check sheet.  How To Do: daily check  How To Do: daily check  Frequency: daily  Cost Incurred For Making Kaizen:  Material Cost Labour Cost Total 0.00 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment:  Equipmet Target Status  Harded Status  Target Status																		
A1 : CC of PD stand Damper shift in Y axis (10 mm)  W2 : Why CC of PD stand Damper shift in Y axis (10 mm)?  A2 : Not checked at our end  W3 : Why Not checked at our end?  A3 : There was No Provision at R/ Gauge to check BKT in Y axis?  A4 : Why There was No Provision at R/ Gauge to check BKT in Y axis?  A4 : Why There was No Provision at R/ Gauge to check BKT in Y axis?  A5 : There was No Provision at R/ Gauge to check BKT in Y axis?  A6 : Equipment In Year	Why Why Analysis :			Result:						Kaizen Sustenance :								
W2 : Why CC of PD stand Damper shift in Y axis (10 mm) ? A2 : Not checked at our end W3 : Why Not checked at our end ? A3 : There was No Provision at R/ Gauge to check BKT in Y axis ? A4 :  W5 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  A5 : There was No Provision at R/ Gauge to check BKT in Y axis ?  A6 :  W6 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  A6 :  W7 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  A6 :  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  W8 : Why There was No	W1 : Why Eliminate customer complaint of PD Stand damper shift ?			Customer complaint of Damper Bkt shift is eliminated. 2Nos last month						What To Do: Monitoring daily in JH check sheet								
A2 : Not checked at our end W3 : Why Not checked at our end? A3 : There was No Provision at R/ Gauge to check BKT in Y axis ? W4 : Why There was No Provision at R/ Gauge to check BKT in Y axis ? A4 :  Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date : 15/10/2015 Registered By: Mr. D M Sonawane Manager's Sign : Mr. Arun Gawali  How To Do : daily check  Frequency : daily  Cost Incurred For Making Kaizen :  Material Cost Labour Cost Total  0.00 0.00 0.00  Scope & Plan For Horizontal Deployment :  Equipmet Target Status	1					point added in PM check sheet.												
A2 : Not checked at our end  W3 : Why Not checked at our end ?  A3 : There was No Provision at R/ Gauge to check BKT in Y axis  W4 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  A4 :  Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date : 15/10/2015  Registered By: Mr. D M Sonawane  Manager's Sign : Mr. Arun Gawali	W2: Why CC of PD stand Damper shift in Y axis (10 mm)?									How To Do : daily check								
A3 : There was No Provision at R/ Gauge to check BKT in Y axis  W4 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  A4 :  Material Cost	A2 : Not checked at our end			2 13														
W4 : Why There was No Provision at R/ Gauge to check BKT in Y axis ?  A4 :  Material Cost Labour Cost Total  0.00 0.00 0.00  Scope & Plan For Horizontal Deployment :  Equipmnet Target Status  Date: 15/10/2015  Registered By: Mr. D M Sonawane  Manager's Sign: Mr. Arun Gawali	W3 : Why Not checked at	our end ?		and the states of the states o														
A4 :  Material Cost Labour Cost Total  0.00 0.00 0.00  Scope & Plan For Horizontal Deployment :  Equipmnet Target Status  Date: 15/10/2015 Registered By: Mr. D M Sonawane Manager's Sign: Mr. Arun Gawali		_								requency : daily								
Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date: 15/10/2015 Registered By: Mr. D M Sonawane Manager's Sign: Mr. Arun Gawali		Provision at R/ Gauge t	o check BKT in Y axis?						Cost Incurred For Making Kaizen :									
Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date: 15/10/2015 Registered By: Mr. D M Sonawane Manager's Sign: Mr. Arun Gawali	A4 :								M	aterial (	Cost		La	abour Cost		Total		
Root Cause There was No Provision at R/ Gauge to check BKT in Y axis  Date: 15/10/2015 Registered By: Mr. D M Sonawane Manager's Sign: Mr. Arun Gawali										0.00				0.00		0.00		
There was No Provision at R/ Gauge to check BKT in Y axis  Date: 15/10/2015  Registered By: Mr. D M Sonawane  Manager's Sign: Mr. Arun Gawali									Scope & Plan For Horizontal Deployment :									
There was No Provision at R/ Gauge to check BKT in Y axis  Date: 15/10/2015  Registered By: Mr. D M Sonawane  Manager's Sign: Mr. Arun Gawali	Root Cause								Equipmnet						Target	Status		
Registered By: Mr. D M Sonawane  Manager's Sign: Mr. Arun Gawali		t R/ Gauge to check B	KT in Y axis															
Manager's Sign: Mr. Arun Gawali	Date : 15/10	0/2015																
Bajaj Auto Ltd. (Fabrication)	<del></del>																	
	Bajaj Auto Ltd.	(Fabrication)																