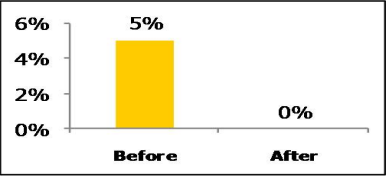


	Equipment :	Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2745											
	Department :	Quality	Result :	N	P	Q	C	D	S	M												
	Cell :	Robotic cell	Type :																			
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding																			
Kaizen Theme: To reduce defect of welding shift			Idea : To maintain dimn in fixture																			
Problem / Present Status		Counter Measure			Benchmark :		5															
Eng mtg fr bkt to Cross tube welding shift		Provided stopper in fixture, so that maintained dimn–142.0mm			Target :		0															
					Start :		23/10/2015		Finished : 23/10/2015													
					Note :																	
					Team Members :																	
					1. PM BASAWDE			2.														
					3.			4.														
					5.			6.														
Why Why Analysis :		Result :			Kaizen Sustenance :																	
W1 : Welding shift A1 : W2 : Eng mtg fr dimn 142.0 mm not ok A2 : W3 : Handling damages A3 : W4 : A4 :		Rework eliminated due to welding shift. 			What To Do : Point added in JH & PM check sheet How To Do : Daily monitoring in JH & monthly in PM check sheet Frequency : Daily & monthly Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																				
0.00	0.00	0.00																				
Equipmnet	Target	Status																				
Root Cause																						
Date : 23/10/2015																						
Registered By : Mr. Amol Girme																						
Manager's Sign : Mr.R S Makasare																						
----- Bajaj Auto Ltd. (Fabrication) -----																						