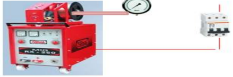
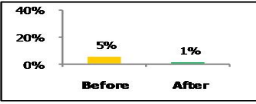


	Equipment :	Air pressure machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2746	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	RE Manual	Type :									
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding									
Kaizen Theme: To prevent welding blow hole on manual line			Idea : To make pokayoke									
Problem / Present Status		Counter Measure			Benchmark :		5					
welding blow hole		Provided the centralized Co2 gas pressure switch & machine interlock, If gas pressure variation then machine is stop automatic			Target :		1					
					Start :		23/10/2015		Finished :		23/10/2015	
					Note :							
					Team Members :							
					1. PM BASAWDE				2.			
					3.				4.			
		5.				6.						
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Welding blow hole		Rework eliminated due to welding blow hole 			What To Do : Point added in machine PM check sheet							
A1 :												
W2 : Variation in gas pressure					How To Do : Monitoring PM check sheet							
A2 :												
W3 : Machine operated if variation in pressure												
A3 :												
W4 :												
A4 :												
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Date : 23/10/2015												
Registered By : Mr. Amol Girme												
Manager's Sign : Mr.R S Makasare												
----- Bajaj Auto Ltd. (Fabrication) -----												