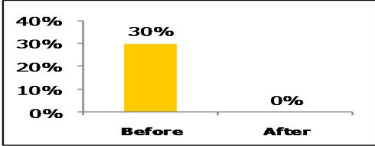


	Equipment :	welding gun	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2747											
	Department :	Quality	Result :	N	P	Q	C	D	S	M												
	Cell :	Robotic line	Type :																			
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding																			
Kaizen Theme: To prevent welding shift & Penetration Not OK on robotic line			Idea : To make provision for torch angle checking																			
Problem / Present Status		Counter Measure			Benchmark :		30															
TA bkt to Cross tube welding shift		Provide template for verify the torch angle			Target :		0															
					Start :		24/10/2015		Finished : 24/10/2015													
					Note :																	
					Team Members :																	
					1. PM BASAWDE				2. B M KADAM													
					3.				4.													
					5.				6.													
					Benefits																	
Why Why Analysis :		Result :			Kaizen Sustenance :																	
W1 : Welding shift ? A1 : Robotic welding torch angle not ok W2 : Why Robotic welding torch angle not ok ? A2 : No provision to check torch angle W3 : Why No provision to check torch angle ? A3 : W4 : Why ? A4 :		Rework eliminated due to welding shift. 			What To Do : Point added in inprocess check sheet How To Do : Monitoring inprocess check sheet Frequency : per shift Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																				
0.00	0.00	0.00																				
Equipmnet	Target	Status																				
Root Cause No provision to check torch angle																						
Date : 24/10/2015																						
Registered By : Mr. Amol Girme																						
Manager's Sign : Mr.R S Makasare																						
----- Bajaj Auto Ltd. (Fabrication) -----																						