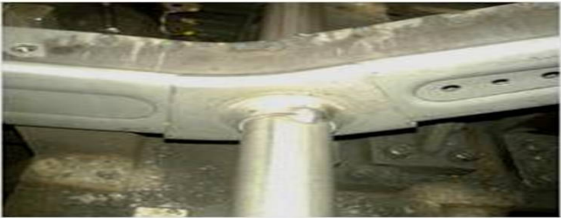

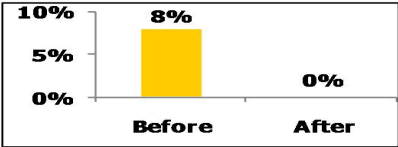
	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2748
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic line	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding								
Kaizen Theme: To prevent welding shift & Penetration Not OK on robotic line			Idea : To provide location in fixture								
Problem / Present Status		Counter Measure		Benchmark :		8					
Cup reinf bkt to Main member welding shift		Provide locating clamp with pneumatic cylinder		Target :		0					
				Start :		24/10/2015		Finished :		11/08/2015	
				Note :							
				Team Members :							
				1. PM BASAWDE		2. B M KADAM					
				3. DS DHABHADE		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Welding shift ? A1 : Gap between part W2 : Why Gap between part ? A2 : Part locate in fixture by judgment W3 : Why Part locate in fixture by judgment ? A3 : No perfect location in fixture W4 : Why No perfect location in fixture ? A4 :		Rework eliminated due to welding shift. 		What To Do : Point added in JH & PM check sheet							
Root Cause No perfect location in fixture				How To Do : Monitoring in JH & PM check sheet							
Date : 24/10/2015				Frequency : JH (daily) & PM (monthly)							
Registered By : Mr. Amol Girme				Cost Incurred For Making Kaizen :							
Manager's Sign : Mr.R S Makasare				Material Cost		Labour Cost		Total			
----- Bajaj Auto Ltd. (Fabrication) -----				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			