

	Equipment :	MKN 300-1 (Forging machine)	Loss Type :	Setup & adjustment Loss							KAIZEN IDEA SHEET Kaizen ID : 2749
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	Forging	Type :								
Unit Name : BILL FORGE PVT LTD., Bangalore			Operation : Cold Forging								
Kaizen Theme: Improve safety & reduce setting time			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		5 Minutes					
				Target :		2 Minutes					
				Start :		08/01/2015		Finished :		30/01/2015	
				Note :							
				Team Members :							
				1. Senthil P			2. Murali R				
				3. Raghupathy			4.				
				5.			6.				
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
How To Do :											
Frequency :											
Cost Incurred For Making Kaizen :											
Root Cause				Material Cost				Labour Cost		Total	
Date : 18/01/2015				1000.00				1000.00		2000.00	
Registered By : Mr. Ajit N		Scope & Plan For Horizontal Deployment :									
Manager's Sign : Reginal Jacob		Equipmnet				Target		Status			
----- Bajaj Auto Ltd. (Forging and Machining) -----											