

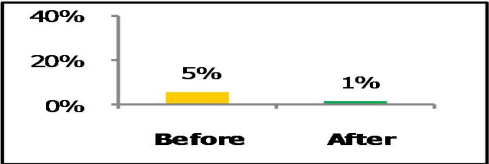
	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2750												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	RE ROBOTIC LINE	Type :																				
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding																				
Kaizen Theme: To prevent welding shift on robotic line			Idea : To make provision to check distance																				
Problem / Present Status		Counter Measure		Benchmark :		10																	
More welding spatter on chassis		Made a template to check distance between torch & welding area, set on all robot welding stage		Target :		0																	
				Start :		29/10/2015		Finished :		08/09/2015													
				Note :																			
				Team Members :																			
				1. PM BASAWDE		2. B M KADAM																	
				3. D S DHABADE		4.																	
				5.		6.																	
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Welding spatter ? A1 : More distance between welding torch and welding area W2 : Why More distance between welding torch and welding area ? A2 : W3 : A3 : W4 : A4 :		Rework eliminated due to welding spatter. 		What To Do : To make template How To Do : Point added in inprocess check sheet Frequency : per shift Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause More distance between welding torch and welding area																							
Date : 29/10/2015																							
Registered By : Mr. Amol Girme																							
Manager's Sign : Mr.R S Makasare																							
----- Bajaj Auto Ltd. (Fabrication) -----																							