

	Equipment :	material	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2751												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	Robotic line	Type :																				
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Oiling																				
Kaizen Theme: To prevent welding spatter on robotic line			Idea : To make provision for avoid sticking spatter																				
Problem / Present Status		Counter Measure			Benchmark :		5																
More welding spatter on chassis		Provide Oil Application on Lower Part before loading for assly			Target :		1																
					Start :		29/10/2015		Finished : 29/10/2015														
					Note :																		
					Team Members :																		
					1. PM BASAWDE				2. B M KADAM														
					3.				4.														
					5.				6.														
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Welding spatter ? A1 : More spatter stick to the 'A' class area W2 : Why More spatter stick to the 'A' class area ? A2 : No provision for avoid sticking of spatter to lower part W3 : Why No provision for avoid sticking of spatter to lower part ? A3 : W4 : A4 :		Rework eliminated due to welding spatter 			What To Do : Provide Oil Application on Lower Part before loading for assly How To Do : Point added in inprocess check sheet Frequency : per shift Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause No provision for avoid sticking of spatter to lower part																							
Date : 29/10/2015																							
Registered By : Mr. Amol Girme																							
Manager's Sign : Mr.R S Makasare																							
----- Bajaj Auto Ltd. (Fabrication) -----																							