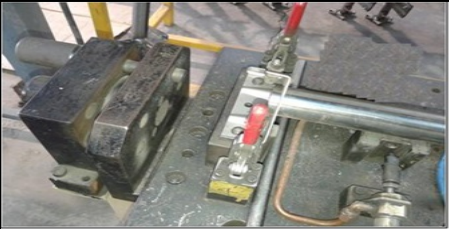
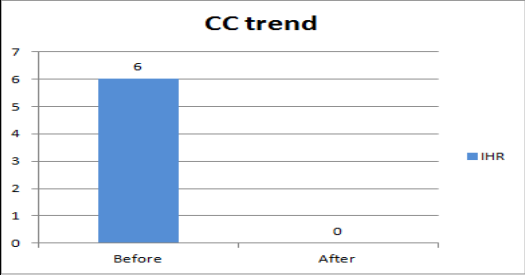


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	RE ROBOTIC LINE	Type :								
Unit Name : 113332 - Badve Engineering Ltd (CV Division), Aurangabad			Operation : welding								Kaizen ID : 2752
Kaizen Theme: To prevent welding shift on robotic line			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		10					
Bracket C.C.B. side support L.H. weld at RH side (wrong assembly)		Provide block with slot so that fixture not allow wrong component		Target :		0					
				Start :		28/10/2015		Finished :		08/09/2015	
				Note :							
				Team Members :							
				1. PM BASAWDE		2. B M KADAM					
				3. D S DHABADE		4.					
5.		6.									
Benefits											
Q		Customer Complaint eliminated Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Bkt CCB support bkt LH side weld at RH side A1 : Bkt CCB support bkt LH side weld at RH side W2 : Why Bkt CCB support bkt LH side weld at RH side ? A2 : Similar looking part W3 : Why Similar looking part ? A3 : Manual error W4 : Why Manual error ? A4 : No provision of detection in welding fixture		Customer C 		What To Do : Point added in JH/PM check sheet How To Do : Through JH & PM Frequency : Daily & Weekly respectively							
Root Cause No provision of detection in welding fixture				Cost Incurred For Making Kaizen :							
Date : 15/11/2015				Material Cost		Labour Cost		Total			
Registered By : Mr. Amol Girme				0.00		0.00		0.00			
Manager's Sign : Mr.R S Makasare				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
----- Bajaj Auto Ltd. (Fabrication) -----											