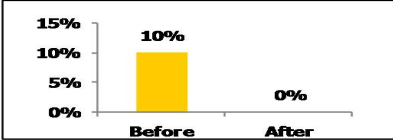


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2753
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	RE ROBOTIC LINE	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding								
Kaizen Theme: To prevent welding shift & Penetration Not OK on robotic line			Idea : To make accessible weld area								
Problem / Present Status		Counter Measure			Benchmark :		10				
Eng mtg rear to main member welding shift		Provide Slot to the main member resting block			Target :		0				
					Start :		01/08/2015		Finished :	08/08/2015	
					Note :						
					Team Members :						
					1. PM BASAWDE			2. B M KADAM			
					3. D S DHABADE			4.			
					5.			6.			
Benefits											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Welding shift ? A1 : welding direction not ok W2 : Why welding direction not ok ? A2 : Inaccessible weld area in fixture W3 : Why Inaccessible weld area in fixture ? A3 : W4 : A4 :		Rework eliminated due to welding shift. 			What To Do : Point added in JH & PM check sheet						
Root Cause Inaccessible weld area in fixture					How To Do : Monitoring JH & PM check sheet						
Date : 15/11/2015					Frequency : JH (daily) & PM (monthly)						
Registered By : Mr. Amol Girme					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr.R S Makasare					Material Cost		Labour Cost		Total		
----- Bajaj Auto Ltd. (Fabrication) -----					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		