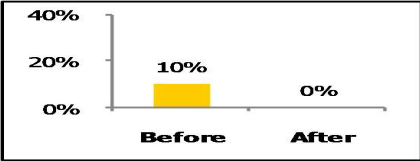


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2754
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	RE ROBOTIC LINE	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : welding								
Kaizen Theme: To prevent welding shift on robotic line			Idea : To make accessible weld area								
Problem / Present Status		Counter Measure		Benchmark :		10					
Driving tube to clip welding shift		Change the process of assly, Separate stage provide for clip to driving tube assly with fixture		Target :		0					
				Start :		01/09/2015		Finished :		08/09/2015	
				Note :							
				Team Members :							
				1. PM BASAWDE		2. B M KADAM					
				3. D S DHABADE		4.					
				5.		6.					
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Welding shift ? A1 : Welding direction not ok W2 : Why Welding direction not ok ? A2 : Inaccessible weld area in fixture W3 : Why Inaccessible weld area in fixture ? A3 : W4 : A4 :		Rework eliminated due to welding shift. 		What To Do : Point added in JH & PM check sheet							
Root Cause Inaccessible weld area in fixture				How To Do : monitoring JH & PM check sheet							
Date : 15/11/2015				Frequency : JH (daily) & PM (monthly)							
Registered By : Mr. Amol Girme				Cost Incurred For Making Kaizen :							
Manager's Sign : Mr.R S Makasare				Material Cost		Labour Cost		Total			
----- Bajaj Auto Ltd. (Fabrication) -----				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			