

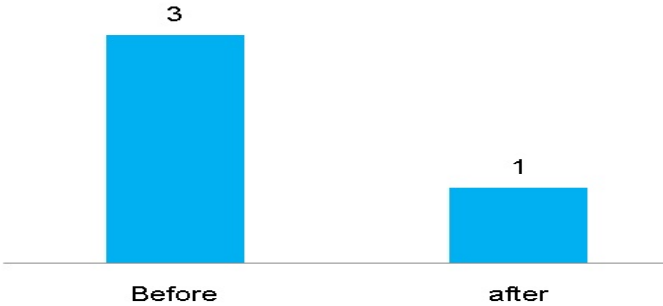
	Equipment :	MKN 300 1	Loss Type :	Measurement and adjust Loss							KAIZEN IDEA SHEET  Kaizen ID : 2755
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Forging	Type :								
Unit Name : BILL FORGE PVT LTD., Bangalore			Operation : Forging								
Kaizen Theme: Reduce inspection time			Idea : Provide inspection facility near machine								
Problem / Present Status		Counter Measure		Benchmark :		3					
Operator required 3 minute for inspection of part during forging		Surface plate provided near the machine		Target :		1					
				Start :		19/01/2015		Finished :		30/01/2015	
				Note :							
				Team Members :							
				1. Santhosh K R		2. Gnanpragasam C					
3. Senthil P		4.									
5.		6.									
Benefits											
M		Un necessary movement of operator eliminated Nos 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		Time taken for inspection reduced to 1minute from 3 minutes		What To Do : Fix the place for surface plate at machine, and ensure maintained clean							
A1 :				How To Do : Daily cleaning							
W2 :				Frequency : Daily							
A2 :				Cost Incurred For Making Kaizen :							
W3 :											
A3 :				Material Cost		Labour Cost		Total			
W4 :				500.00		100.00		600.00			
A4 :				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet		Target		Status			
Date : 26/01/2015											
Registered By : Mr. Ajit N											
Manager's Sign : Reginal Jacob											
----- Bajaj Auto Ltd. (Forging and Machining) -----											