

	Equipment :	Laser marking machine	Loss Type :		Defect loss							KAIZEN IDEA SHEET Kaizen ID : 2756											
	Department :	Quality	Result :		N	P	Q	C	D	S	M												
	Cell :	Packing	Type :																				
Unit Name :			BILL FORGE PVT LTD., Banglore			Operation :							Laser marking										
Kaizen Theme:			Eliminate OD unground parts passing in laser marking machine			Idea :							Provide fixture/gate at conveyor										
Problem / Present Status			Counter Measure				Benchmark :		2														
OD Unground part passes through laser marking machine and gets laser marked			Fixture made and fixed at conveyor to detect OD missing part before part gets laser marked				Target :		0														
							Start :		08/01/2016		Finished :		13/05/2015										
							Note :																
							Team Members :																
							1. Gnanpragasam C		2. Santhosh K R														
		3. Kumar R		4. Rajmohan P				5.		6.													
Why Why Analysis :			Result :				Kaizen Sustenance :																
W1 : Why OD unground part passes in laser marking machine ? A1 : No detection in conveyor W2 : Why No detection in conveyor ? A2 : No gate/Fixture for detection W3 : Why No gate/Fixture for detection ? A3 : No gate/Fixture fixed W4 : Why No gate/Fixture fixed ? A4 :			OD unground parts will get detected at laser marking 				What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>2500.00</td> <td>0.00</td> <td>2500.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"> </td> </tr> </table>					Material Cost	Labour Cost	Total	2500.00	0.00	2500.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
2500.00	0.00	2500.00																					
Equipmnet	Target	Status																					
Root Cause																							
No gate/Fixture fixed																							
Date :																							
Registered By :																							
Manager's Sign :																							
----- Bajaj Auto Ltd. (Forging and Machining) -----																							