KAIZEN IDEA SHEET

Equipment :		Loss Type :	Defect loss								Kaizen ID : 2759
Department :	SIC	Result :	N	P	Q	C	D	S	M		
Cell :	SIC	Type :									

Unit Name : Minda Stoneridge Intruments Ltd, Pune

Operation : Moulding

Kaizen Theme: How to increase productivity & avoid rejection due to Improper threads in

Idea : Used pneumatic gun instead of alen key to remove the thread making insert

Problem / Present Status

Thread making insert removed by using alen Key

Counter Measure

Used pneumatic gun to removed the thread making insert

Benchmark :			
Target :	Zero		
Start :	25/05/2015	**Finished :**	29/05/2015
Note :			

Team Members :

1.	2.
3.	4.
5.	6.

Benefits

Q	Quality Improvements Rs 0.00
P	Increased Producity Rs 0.00
N	Reduce Manual work Rs 0.00

Why Why Analysis :

W1 : Why How to increase productivity & avoid rejection due to Improper threads in ?

A1 : Hex Nut rejected

W2 : Why Hex Nut rejected ?

A2 : NG threading

W3 : Why NG threading ?

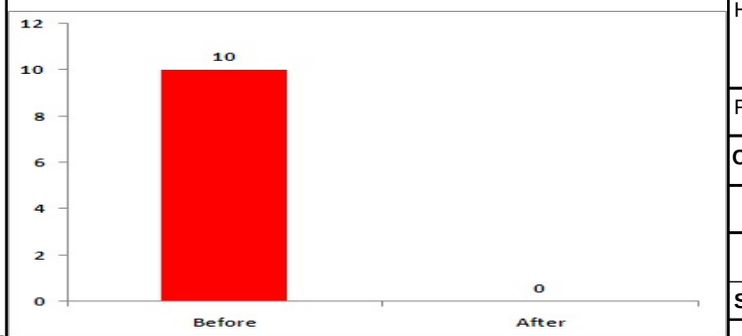
A3 : Thread making insert removed by using alen key

W4 : Why Thread making insert removed by using alen key ?

A4 : manual operation

Result :

After Implementation of pneumatic gun instead of alen key operator can easily remove the thread making insert and reduce rejection due to threading is



Kaizen Sustenance :

What To Do : Increased productivity & avoid rejection due to Improper threading

How To Do : Used pneumatic gun to removed the thread making insert

Frequency :

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
0.00	0.00	0.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status

Root Cause

Thread making insert removed by using alen Key

Date : 25/05/2015

Registered By : Mr. Vijay Wakade

Manager's Sign : Sudhir Kulkarni

---------- MSIL Supplier Cluster ----------