

	Equipment :	Fixture- SA 70	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2761
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	Frame Fabrication	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Manual								
Kaizen Theme: To eliminate Customer complaint Rear Fender Offset			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		50				
					Target :		0				
					Start :		22/05/2015		Finished :		22/05/2015
					Note :		Eliminating CC				
					Team Members :						
					1. Nakul			2. umakant			
					3. Mahendra			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :					How To Do :						
W2 :											
A2 :											
W3 :											
A3 :		Frequency :									
W4 :		Cost Incurred For Making Kaizen :									
A4 :					Material Cost		Labour Cost		Total		
					50.00		0.00		50.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 22/05/2015											
Registered By : Mr. Ajit Singh											
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											