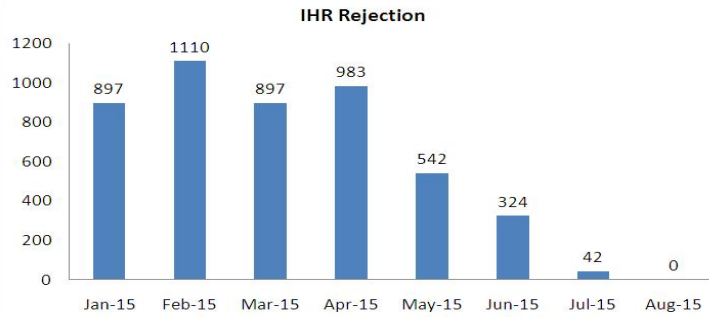


	Equipment :	Plating	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2762			
	Department :	Plating	Result :	N	P	Q	C	D	S	M				
	Cell :	Plating	Type :											
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Plating											
Kaizen Theme: To Reduce the IHR Of k4 /k16 cable clutch bkt.			Idea : To Provide Modified hanger											
Problem / Present Status		Counter Measure			Benchmark :		700 nos							
At plating K4-K16 Cable clutch bkt. Yellow mark observed at 90 deg bend area ,so that daily rework- 85-100 nos		Modified hanger as per part design so that part orientation is lock and plating chrome deposition proper on part .			Target :		zero							
					Start :		19/11/2015		Finished :		19/11/2015			
					Note :									
					Team Members :									
					1. Bharat Kinge					2. Vijay Dhole				
					3.					4.				
					5.					6.				
					Benefits									
					Q		Q- IHR Reduced to zero Nos 0.00							
					C		C- COPQ Saved by 3 % , R/w manpower save 1No. Rs 0.00							
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 : plating K4-K16 Cable clutch bkt. Yellow mark observed		Reduce IHR from 897 to zero Nos			What To Do : Daily check jig condition & weekly check the wear out condition									
A1 : Chrome Deposition improper					How To Do : Jig repairing check sheet									
W2 : Why Chrome Deposition improper ?					Frequency : Daily									
A2 : improper design of hanger					Cost Incurred For Making Kaizen :									
W3 : Why improper design of hanger ?					Material Cost		Labour Cost		Total					
A3 :					4000.00		0.00		4000.00					
W4 :		Scope & Plan For Horizontal Deployment :												
A4 :		Equipmnet		Target		Status								
Root Cause improper design of hanger														
Date : 11/02/2016														
Registered By : Mr. D M Sonawane														
Manager's Sign : Mr. Arun Gawali														
----- Bajaj Auto Ltd. (Fabrication) -----														