

	Equipment :	K8 & K16B brake Round Welding	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2763		
	Department :	BPGCL	Result :		N	P	Q	C	D	S	M			
	Cell :	BPGCL	Type :											
Unit Name :			100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation :							Round Welding	
Kaizen Theme:			To eliminate the IHR of K8&K16 brake welding			Idea :							To provide support block to welding torch.	
Problem / Present Status			Counter Measure				Benchmark :		7 nos					
K8 & K16 Brake welding SPM stage welding run position shift phenomena occur. IHR of 6 and 7 qty/day.			Provided supporting block to holding the torch.				Target :		zero					
							Start :		15/10/2015		Finished :		11/02/2016	
							Note :							
							Team Members :							
							1. Mr.S. M. Kamble		2. Mr.V.B.Dhole					
							3. Mr.D.S.Sonawane		4.					
5.		6.												
Benefits														
P			Production increased by 7nos Nos 0.00											
Q			IHR phenomena eliminate Nos 0.00											
C			Rework cost reduce per day Rs 400/-approx Rs 0.00											
Why Why Analysis :			Result :				Kaizen Sustenance :							
W1 : IHR of Brake more			IHR of brake welding run position shift eliminate. From 7nos to zero				What To Do : Update IPO & PM Daily check the Torch condition.							
A1 : Welding run position shift							How To Do : By JH/ PM sheet & Template							
W2 : Why Welding run position shift ?							Frequency : DAILY							
A2 : Torch position shift.							Cost Incurred For Making Kaizen :							
W3 : Why Torch position shift. ?							Material Cost		Labour Cost		Total			
A3 : Torch block loose and over hanging							800.00		450.00		1250.00			
W4 : Why Torch block loose and over hanging ?							Scope & Plan For Horizontal Deployment :							
A4 : No supporting assembly to welding torch							Equipmnet		Target		Status			
Root Cause														
No supporting assembly to welding torch														
Date :			11/02/2016											
Registered By :			Mr. D M Sonawane											
Manager's Sign :			Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----														

