

	Equipment :	Riveting stages	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2765												
	Department :	BPGCL	Result :	N	P	Q	C	D	S	M													
	Cell :	BPGCL	Type :																				
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : Riveting stages																				
Kaizen Theme: To Prevent the IHR of PD Arm			Idea : To provide new design fixture.																				
Problem / Present Status		Counter Measure		Benchmark :		30 NOS																	
On Riveting assly fixture PD arm riveting assly time gap between rod-tie & lever. Daily- 30 Qty IHR		To make new fixture and provided spring actuated manual clamp for proper assly of rod-tie & lever.		Target :		zero																	
				Start :		11/12/2015		Finished :		11/02/2016													
				Note :																			
				Team Members :																			
				1. Mr.Ganesh			2. Mr.D.S.Gurao																
				3. Mr.S.M.Kamble			4.																
				5.			6.																
				Benefits																			
				P		Productivity increased Nos 0.00																	
				C		COPQ saved Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : IHR of PD arm riveting. A1 : Gap between rod-tie & lever at the time of assly. W2 : Why Gap between rod-tie & lever at the time of assly. ? A2 : Not proper clamping at the time of riveting. W3 : Why Not proper clamping at the time of riveting. ? A3 : Weak design of fixture W4 : Why Weak design of fixture ? A4 :		Reduce IHR FROM 30 NOS TO ZERO 		What To Do : Check point added in PM check sheet. How To Do : Weekly PM sheet Frequency : WEEKLY Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>1800.00</td><td>300.00</td><td>2100.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	1800.00	300.00	2100.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
1800.00	300.00	2100.00																					
Equipmnet	Target	Status																					
Root Cause Weak design of fixture																							
Date : 11/02/2016																							
Registered By : Mr. D M Sonawane																							
Manager's Sign : Mr. Arun Gawali																							
----- Bajaj Auto Ltd. (Fabrication) -----																							