Department Frame shop	MARKET AND A CONTROL OF THE PARTY OF	Τ	T_				I												
Result	RAJAJ	Equipment :	F-40 stages	Los	ss Type :	Defect	t Los	ss						KAIZEN IDEA SHEET					
Initi Name: 100428 - BADVE AUTOCOMES PYL TID, Pune Special appearance on full wedding stage Section			Frame shop			sult :	N	Р	Q	С	D	S		М					
Saizen Theme: To improve the Visual appearance on full welding stage. Counter Measure Counter Measure Shool S	protractly experi	Cell :	Frame shop		Тур	pe:									Kaizen ID : 2766				
Counter Measure To modify the full welding stage steering stopper block into Allen bolling condition. Target: parc	Unit Name: 10042	28 - BADVE AUTOC	OMPS PVT LTD, Pune		W	WELDING													
Target:	Kaizen Theme: To im	prove the Visual app	earance on full welding stage	. To Modify the block in Allen bolting condition.															
Apper block in welded condition. Start 24/11/2015 Finished 11/02/2018	Problem / Present Status	;		Counter Measure						Benchmark: 5 NOS									
Start: 24/11/2015 Finished: 1/10/2/016 Note:	On K2-K3 line full welding stage visual appearance is not proper. Steering stopper block in welded condition.								Target : zero)						
Team Members: 1. Mr.P. S.Kavhale 3. Mr.Rahul Tajane 4. 5. 6. Benefits P Fixture Visual appearance Improve Nos 0.00 M Morale increased through 15/25 Rs 0.00 Why Why Analysis: P Fixture Visual appearance improve Nos 0.00 M Morale increased through 15/25 Rs 0.00 Why This Welding stage visual appearance is not proper. All: Full welding stand steering stopper block in welded condition V2: Why Full welding stand steering stopper block in welded condition V2: Why Full welding stand steering stopper block in welded condition V3: Why Full welding stand steering stopper block in welded condition V3: Why No provision for block in boilting condition. V3: Why No provision for block in boilting condition. V3: Why No provision for block in boilting condition. V4: W4: W4: W5: W6: W6: W6: W6: W6: W6: W6									Start : 24/11/2015				Finished :		11/02	/2016			
1. Mr. P.S. Kavhale 2. Mr. G.B. Dombe 3. Mr. Rahul Tajane 4. 5. 6.				×					Note:						-				
3. Mr. Rahul Tajane 4. 5. 6. 6. Benefits P Fixture Visual appearance Improve Nos 0.00 M Morale increased through 1S/2S Rs 0.00 Why Why Analysis: Wf: K42 K3 line Full welding stage visual appearance is not proper. Wf: Full welding stand steering stopper block in welded condition Wf: Full welding stand steering stopper block in welded condition Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition. Wf: Why No provision for block in bolting condition.		ET .							Team Members :										
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Bajaj Auto Ltd. (Fabrication)																			
	Bajaj Auto Ltd. ((Fabrication)																	