


	Equipment :	F-40 stages	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2766
	Department :	Frame shop	Result :	N	P	Q	C	D	S	M	
	Cell :	Frame shop	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : WELDING								
Kaizen Theme: To improve the Visual appearance on full welding stage.			Idea : To Modify the block in Allen bolting condition.								
Problem / Present Status		Counter Measure		Benchmark :		5 NOS					
On K2-K3 line full welding stage visual appearance is not proper. Steering stopper block in welded condition.		To modify the full welding stage steering stopper block into Allen bolting condition.		Target :		zero					
				Start :		24/11/2015		Finished :		11/02/2016	
				Note :							
				Team Members :							
				1. Mr.P.S.Kavhale		2. Mr.G.B.Dombe					
				3. Mr.Rahul Tajane		4.					
5.		6.									
Benefits											
P		Fixture Visual appearance Improve Nos 0.00									
M		Morale increased through 1S/2S Rs 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : K2-K3 line Full welding stage visual appearance is not proper.				What To Do : Weekly check the block condition through check point added in PM check sheet.							
A1 : Full welding stand steering stopper block in welded condition				How To Do : By PM activity							
W2 : Why Full welding stand steering stopper block in welded condition ?											
A2 : No provision for block in bolting condition.											
W3 : Why No provision for block in bolting condition. ?											
A3 :		Frequency : WEEKLY									
W4 :		Cost Incurred For Making Kaizen :									
A4 :		Material Cost		Labour Cost		Total					
		500.00		300.00		800.00					
Root Cause		No provision for block in bolting condition.		Scope & Plan For Horizontal Deployment :							
Date : 11/02/2016				Equipmnet		Target		Status			
Registered By : Mr. D M Sonawane											
Manager's Sign : Mr. Arun Gawali											
----- Bajaj Auto Ltd. (Fabrication) -----											