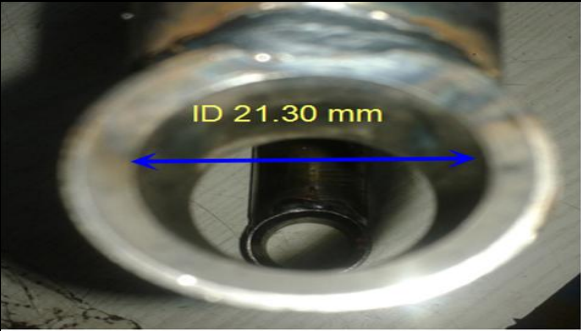
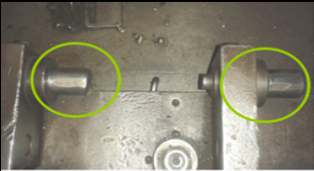
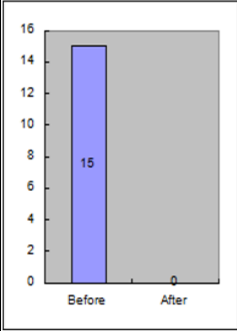


	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2767	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Fabrication	Type :									
Unit Name : 100211 - UMASONS AUTO COMPO PVT LTD, Aurangabad			Operation : Swing arm boring									
Kaizen Theme: BORING OPERATION MISSING			Idea : bush locator OD oversize upto 22.30 mm									
Problem / Present Status		Counter Measure			Benchmark :							
Boxer swing arm boring missing		Provide new locator of size 22.30 mm			Target :							
					Start :		16/02/2016		Finished :		16/02/2016	
					Note :							
					Team Members :							
					1. Amit Narkhede					2. Santosh Jain		
					3.					4.		
					5.		6.					
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Boring operation missing		Eliminate boring missing			What To Do : Locator OD add in PM							
A1 : No arrest in next operation (serration marking)					How To Do : PM plan							
W2 : Why No arrest in next operation (serration marking) ?					Frequency : Weekly PM							
A2 : Without bore locate in fixture					Cost Incurred For Making Kaizen :							
W3 : Why Without bore locate in fixture ?					Material Cost		Labour Cost		Total			
A3 : bush locator OD Undersize					0.00		0.00		0.00			
W4 : Why bush locator OD Undersize ?					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause bush locator OD Undersize												
Date : 16/02/2016												
Registered By : Mr. Rahul Deshpande												
Manager's Sign : Mr. Nyayadhish												
----- Bajaj Auto Ltd. (Fabrication) -----												