

	Equipment :	Sleeve cutting M/C	Loss Type :	Speed Loss							KAIZEN IDEA SHEET
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Maitenance	Type :								
Unit Name : VINEY CORPORATION, Pune			Operation : VFG Sleeve Cutting								
Kaizen Theme: INCREASE THE VFG SLEEVE CUTTING OUT PUT.			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		--					
MANUAL VFG SLEEVE CUTTING.		MACHINE PROVIDED FOR VFG SLEEVE CUTTING.		Target :		Implementing the Cutting M/C					
				Start :		06/03/2016		Finished :		06/03/2016	
				Note :							
				Team Members :							
				1. Prem Kumar				2. Jyothi Saswade			
				3. Aslam Shaikh				4. Santhosh Desmuk.			
				5.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		AFTER PROVIDING THE CUTTING MACHINE SLEEVE OUT PUT AND CONSISTANCY INCREASED.(Manual cutting quantity-2500Nos, Machine Cutting quantity-5000Nos.)		What To Do :							
A1 :											
W2 :											
A2 :											
W3 :											
A3 :											
W4 :											
A4 :											
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Date : 06/03/2016											
Registered By : Mr. Unnikrishanan Pillai											
Manager's Sign : Mr. Unnikrishanan Pillai											
----- MSIL Supplier Cluster -----											