

<div></div>	Equipment :	110 T INJECTION MOULDING	Loss Type :	Minor Stoppages							KAIZEN IDEA SHEET
	Department :	production	Result :	N	P	Q	C	D	S	M	
	Cell :		Type :								
Unit Name : ARM MANUFACTURING CO., Pune			Operation : SWITCH OPERATION								
Kaizen Theme: To avoid breakage & stop emergency stoper			Idea : To avoid breakage & stop emergency stoper								
Problem / Present Status		Counter Measure		Benchmark :		Horizontal Deployment on all machine					
Rear emergency switch was getting actuated accidentally at the time of mould change due to movement of table which lead to sudden stopage of machine and		Bolts with larger size than emergency switch are fixed, which avoids direct contact with emergency switch and hence no stopage of machine		Target :		17.11.15					
				Start :		14/12/2015		Finished :		16/03/2016	
<div></div>		<div></div>		Note :							
				Team Members :							
				1. MAHADEV		2. VISHAL					
				3. GAJANAN		4. SACHIN					
				5. APUL		6. SUHAIL					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		No breakdown of machine due to actuation of rear emergency switch		What To Do :							
A1 :											
W2 :											
A2 :		<div></div>		How To Do :							
W3 :											
A3 :				Frequency :							
W4 :				Cost Incurred For Making Kaizen :							
A4 :				Material Cost		Labour Cost		Total			
				48.00		13.80		61.80			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Date : 15/12/2015											
Registered By : Mr. Rakesh Shinde											
Manager's Sign : Mr. Rakesh Shinde											
----- MSIL Supplier Cluster -----											