



<div><div></div></div>	Equipment :	Metal Rod	Loss Type :	Material loss							KAIZEN IDEA SHEET	
	Department :	Moulding department	Result :	N	P	Q	C	D	S	M		
	Cell :	Zone 1& 2	Type :									Kaizen ID : 2772
Unit Name : SMASH INDUSTRIES, Pune			Operation : Insert screw damage at the time of removal of insert									
Kaizen Theme: Insert Removing of BM Housing by using Metal Rod			Idea : Immediate removal of M5 insert thread from BM Housing on machine itself									
Problem / Present Status		Counter Measure			Benchmark :		Removing of insert by using Metal Rod					
Insert Damage,Material on insert while removing of M5 insert from rejection part, space consumption,No use of rejection insert part		Metal rod to be arranged with M5 thread for removing of thread by operator on machine			Target :		100% Insert remove on machine					
		<div><div></div></div>			Start :		17/02/2016		Finished :		04/01/2016	
					Note :		Done					
					Team Members :							
					1. Mr.Tushar Jain			2. Mr.Pankaj Achari				
					3. Mr.Pankaj Jain			4. Mr.Bhushan Mahajan				
5. Mr.Ram Barle			6. Mr.Vaijnath Kamble									
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		M5 Insert of BM Housing is get removed easily by using Metal Rod			What To Do : Metal rod to be arranged with M5 treading to hold insert thoroughly							
A1 :					How To Do : Metal rod threading to be tightened till last thread with insert and screw							
W2 :					Frequency : Every Occurance							
A2 :					Cost Incurred For Making Kaizen :							
W3 :					Material Cost		Labour Cost		Total			
A3 :					4000.00		0.00		4000.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Date : 11/01/2016												
Registered By : Mr. Tushar Jain												
Manager's Sign : Mr. Tushar Jain												
----- MSIL Supplier Cluster -----												