×	Equipment :	Auto Crain	Loss T	Loss Type : Motion L			s				KAIZEN IDEA SHEET				
	Department :	Production Department			:	N	Р	Q	С	D	S	М			
	Cell:	Zone 1& 2		Type :									Ka	izen ID : 2774	
Unit Name : SMAS	SH INDUSTRIES, Pu	ne			Opera	tion :	mc	ould shift	ing time	max.s	pace r	equired			
Kaizen Theme: Auton	matic Crain For Shiftir	ng of Mould from one location	n to another location	Idea :	Immed	liate sh	ifting	g of moul	d from (one loca	ation to	another	ocation		
Problem / Present Status			Counter Measure					Benchmark: Shift				Shifting	hifting of mould		
Manually Crain used for shifting of mould from one location toanother location			Automatic Crain used for shifting of mould from one location to another location			\neg	Target: 10				100% A	00% Automatically shifting of mould			
location			location				Ī	Start :		27/02/2	2016		Finished :	28/02/2016	
EXTENDADED.	13833777	100000 00000			1	,		Note :		Done			•	<u>'</u>	
								Team M	ember	s:					
ALL STREET	ELECTION OF THE PARTY OF THE PA						3	1. Mr.Tu	shar Ja	ain			2. Mr.Panka	Achari	
AND DESCRIPTION OF THE PARTY OF		THE RESERVE						3. Mr.Pa	ınkaj Ja	iin			4. Mr.Bhush	an Mahajan	
								5. Mr.Ram Barle					6. Mr.Vaijnath Kamble		
							Ш	Benefits	\$						
Why Why Analysis :			Result :			0-		Kaizen :	Susten	ance :					
W1 : Manual Crain used for shifting of mould from one location to another location A1 : No Specific Method for shifting of mould from one to another location.			Mould Easily or immideately shifting from one location to another location					Kaizen Sustenance : What To Do : New Auto crain Purches							
W2 : Why No Specific Method for shifting of mould from one to another location. ? A2 :			×					How To Do : Mould Shifting from one location to another location							
location. ?															
location. ? A2 : W3 : Why ?								Frequer	ıcy : No	Freque	ency				
location. ? A2 : W3 : Why ? A3 :							- 1	Frequer				Kaizen :			
location. ? A2 : W3 : Why ? A3 : W4 :							- 1	Cost Inc		For Mal			ur Cost	Total	
location. ? A2 : W3 : Why ? A3 :							- 1	Cost Inc	curred	For Mal		Labo	ur Cost	Total	
location. ? A2 : W3 : Why ? A3 : W4 :								Cost Inc	aterial (For Mal	king K	Labo	.00		
location. ? A2: W3: Why? A3: W4:			_					Cost Inc	aterial (For Mal	king K	Labo 0 al Deploy	.00		
location. ? A2 : W3 : Why ? A3 : W4 :	ifting of mould from o	ne to another location.	-					Cost Inc	aterial (For Mal	king K	Labo 0 al Deploy	.00	0.00	
location. ? A2: W3: Why? A3: W4: A4:		ne to another location.	-					Cost Inc	aterial (For Mal	king K	Labo 0 al Deploy	.00	0.00	
location. ? A2: W3: Why? A3: W4: A4: Root Cause No Specific Method for shi Date: 02/02 Registered By: Mr. Tu	z/ 2016 ushar Jain	ne to another location.	-					Cost Inc	aterial (For Mal	king K	Labo 0 al Deploy	.00	0.00	
location. ? A2: W3: Why? A3: W4: A4: Root Cause No Specific Method for shi	z/2016 ushar Jain ushar Jain	ne to another location.	-					Cost Inc	aterial (For Mal	king K	Labo 0 al Deploy	.00	0.00	