

<div><div></div></div>	Equipment :	Auto Crain	Loss Type :	Motion Loss							KAIZEN IDEA SHEET
	Department :	Production Department	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone 1& 2	Type :								
Unit Name : SMASH INDUSTRIES, Pune			Operation : mould shifting time max.space required								
Kaizen Theme: Automatic Crain For Shifting of Mould from one location to another location			Idea : Immediate shifting of mould from one location to another location								
Problem / Present Status		Counter Measure			Benchmark :		Shifting of mould				
Manually Crain used for shifting of mould from one location toanother location		Automatic Crain used for shifting of mould from one location to another location			Target :		100% Automatically shifting of mould				
					Start :		27/02/2016		Finished :		28/02/2016
					Note :		Done				
					Team Members :						
					1. Mr.Tushar Jain				2. Mr.Pankaj Achari		
					3. Mr.Pankaj Jain				4. Mr.Bhushan Mahajan		
					5. Mr.Ram Barle				6. Mr.Vaijnath Kamble		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Manual Crain used for shifting of mould from one location to another location A1 : No Specific Method for shifting of mould from one to another location.		<div><div></div></div>			What To Do : New Auto crain Purches						
W2 : Why No Specific Method for shifting of mould from one to another location. ? A2 :					How To Do : Mould Shifting from one location to another location						
W3 : Why ? A3 :					Frequency : No Frequency						
W4 : A4 :					Cost Incurred For Making Kaizen :						
Root Cause					Scope & Plan For Horizontal Deployment :						
No Specific Method for shifting of mould from one to another location.					Equipmnet		Target		Status		
Date : 02/02/2016											
Registered By : Mr. Tushar Jain											
Manager's Sign : Mr. Tushar Jain											
----- MSIL Supplier Cluster -----											